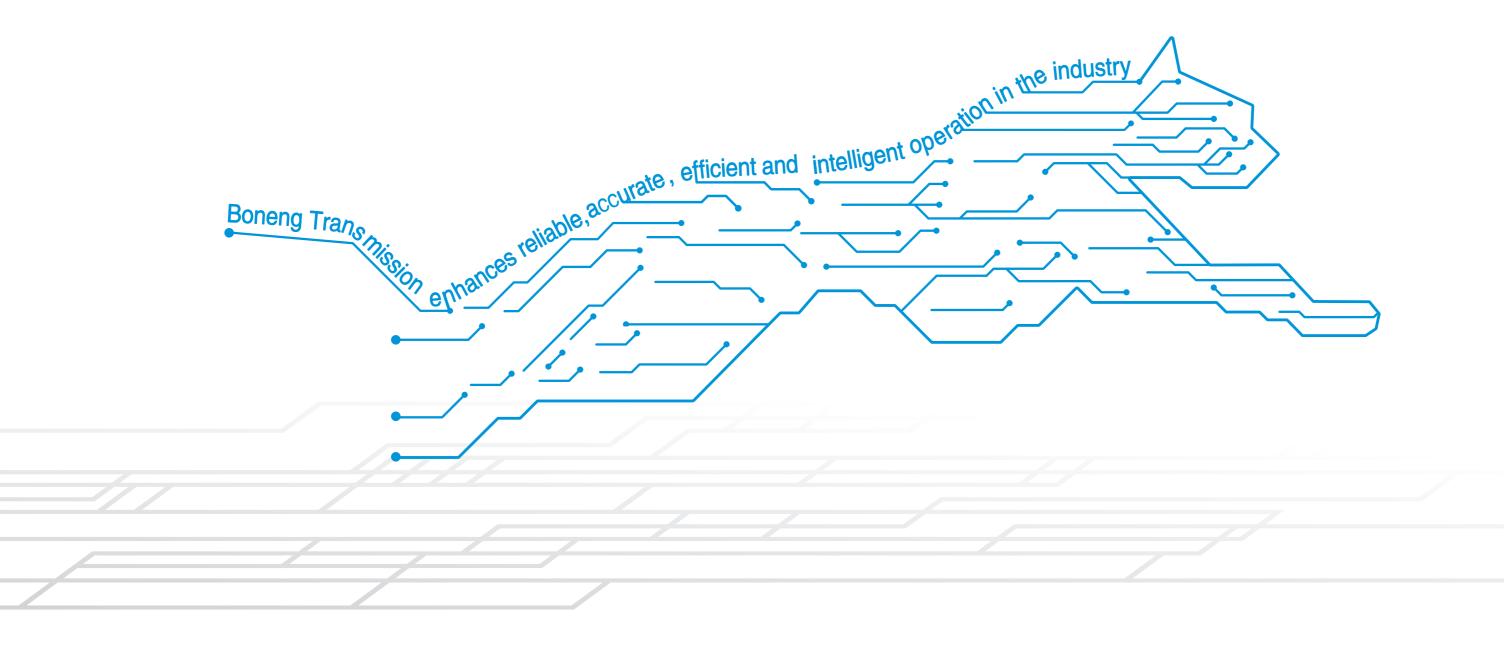


K Helical–Bevel Gearmotor

Modified Date 06/2023 Selection Sample C05.0036-EN

Boneng Transmission

www.motiontech.com.au



Controller/ Drive/ Motor/ Gearmotor/ Gearbox

Note:

- The structure scheme, appearance diagram and other attached diagrams in sample are examples, there is no strict proportion requirement. (The unmarked dimension units are mm).
- The marked weight is average value, it has no constraint force.

A You must conform to the following instructions:

- To prevent accidents, all the rotation parts are added with protective covers according to the safety regulations of the nation and region.
- Before debugging, you should carefully read instruction book.
- Gearbox is on running-permission status when delivered, you should add lubrication oil before putting it into running.
- The marked oil quantity in sample is only reference value, actual oil filling quantity should be the same with the mark on oil immersion lens.
- Lubrication oil viscosity should be selected according to working situation and application environment temperature of gearmotor.
- ◆ You can only apply lubrication oil of internationlly famous brand.

Contents

01.Type Designation	- 01
02.Mounting Positions	- 03
03.Type Selection and Example	- 05
04.Transmission Capacity	- 07
05.Permissible Radial Force	- 15
06.Dimensions	- 17
07.Input Flange and Input shaft	- 41
08.Combi-type Dimensions	- 46
09.Accessories and Specific Configuration	- 47
10.Motor Rainproof Cover Dimensions	- 49
11.Recommended Dimensions for Driven Equipment Shaft	- 50
12.Shaft End Centre Hole	- 52
13.Dimension of Parallel Key and Keyway	- 53
14.Oil	- 54



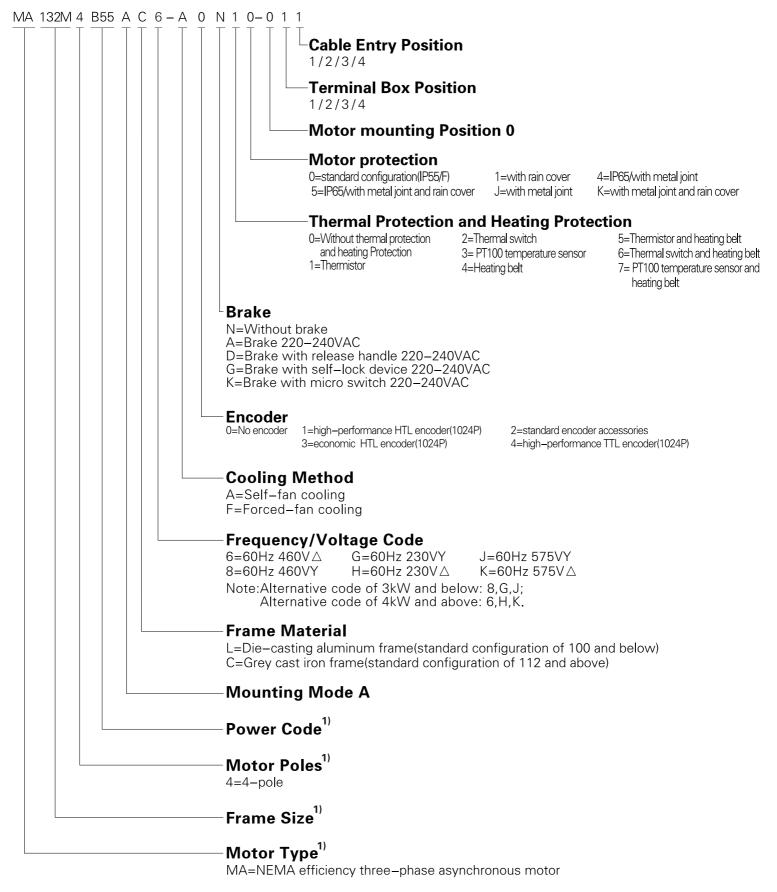
1 Type Designation

	K	3	08	H	A	- <u>C</u>	32 -	D1	0	1 -
Series										
Stages										
3-stage										
Size										
Mounting Mode										
H=Horizontal foot-mounted F=Flange-mounted S=Short flange-mounted A=Torque arm-mounted T=Torque arm-mounted with accessory										
Output Mode A/B/D/E=Unidirectional output shaft C/F=Bidirectional output shaft G/H=Hollow shaft with parallel key I/J=Hollow shaft with shrink disk K/L=Hollow shaft with involute spline										
Nominal Ratio Code										
Mounting Positions										
Accessories and Specific Configuration										
0=None 1=Unconventional installation of gear 2=Strengthen gear shaft cover 6=Oil compensating tank A=Unconventional installation of gear and strengthen gear shaft cover B=Unconventional installation of gear and oil compensating tank C=Strengthen gear shaft cover and oil compensating tank										
Oil Code										

0=Without oil filling(Please select this option when you do not need lubricating oil);
1=With mineral oil VG220(Please select this option when the ambient temperature is -20°C~+40°C, and K303~K312 need lubricating oil);
2=With mineral oil VG320(Please select this option when the ambient temperature is -20°C~+40°C, and K315~K318 need lubricating oil);
5=With synthetic lubricating oil VG220(It is recommended to select this option when you need lubricating oil and the ambient temperature is below 0°C);

Power kW	4-pole Type	Power kW	4-pole Type	Power kW	4-pole Type	Power kW	4-pole Type
0.12	MA063M4A12	1.1	MA090M4B11	11	MA160M4C11	55	MA250M4C55
0.18	MA063M4A18	1.5	MA090M4B15	15	MA160L4C15	75	MA280S4C75
0.25	MA071M4A25	2.2	MA100M4B22	18.5	MA180M4C18	90	MA280M4C90
0.37	MA071M4A37	3	MA100M4B30	22	MA180L4C22		
0.55	MA080M4A55	4	MA112L4B40	30	MA200M4C30		
0.75	MA080M4A75	5.5	MA132L4B55	37	MA225M4C37		
		7.5	MA132L4B75	45	MA225M4C45		

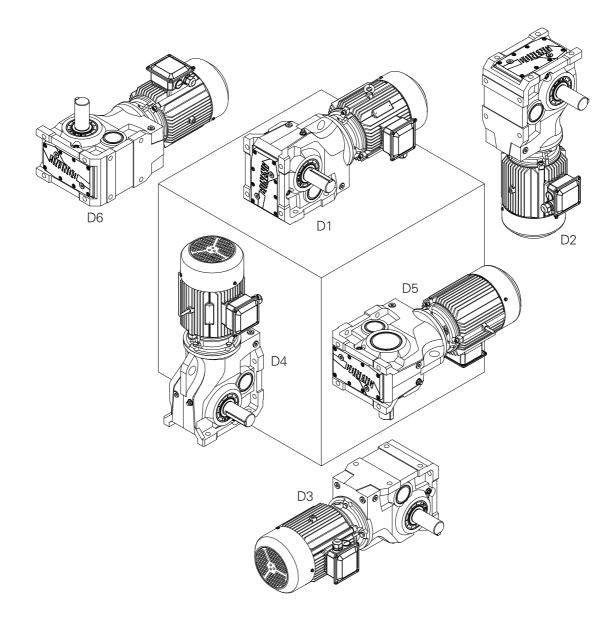
Note¹⁾ Motor Type/Frame Size/Poles/Power Code



- **Example of product type with input flange or input shaft:** K308HA–C32–D101–AE300
- ◆ Example of product type with input flange and motor type: K308HA-C32-D101-AP132-MA132M4B55FC6-A0N10-011
- ♦ Combi-type designation: K308HA/C205-D28-D100-MA080M4A75AL6-A0N00-011



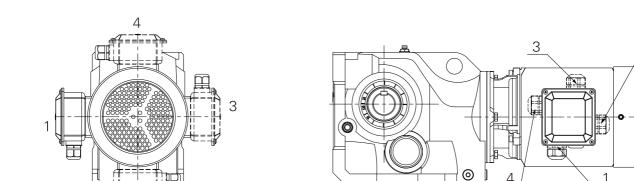
2 Mounting Positions



2

1

4



Motor terminal box and cable entry position (View :Motor afterbody)

Assembly colour of gearmotor (RAL5015)

2



3 Type Selection and Example

Step	Description	Symbol	Parameters Calculation and Guideline								
				Operat	ing hours per c	lay (h)					
			Load Characteristic	≤2	2~10	10~24					
1		f1	Uniform	1.00(1.00)	1.00(1.25)	1.25(1.50)					
1	Driven Machine Factor		Moderate	1.00(1.25)	1.25(1.50)	1.50(1.75)					
			Heavy	1.25(1.50)	1.50(1.75)	1.75(2.00)					
			Note: Apply va are 10 ti	lues in the brac mes or more.	ckets when sta	rts per hour					
2	Input Speed	N1	≤1800rpm Cor	nsult us if highe	er speed require	ed.					
3	Calculation of the Ratio	i	i=n1/n2								
4	Transmission Efficienc	η	K3 3-stage: 94%								
5	Calculation of the input power of the gearmotor on basis of the torque and power required by the driven machine.	P1	P1=T2 • n1/(9550 • i • η) or P1=P2/η								
6	Determination of gearunit type referring to the table of transmission capacity after calculation, For directly–connected motor, require to refer to directly–connected motor power table.	T2N P1N	T2N≥T2 • f1 or	P1N≥P1 • f1							
7	Check the radial and axial forces on the shafts.	Fr1/Fr2 Fa1/Fa2	See the table o	of Radial Force	on Output Sha	ft (Fr2) on P15					
8	Determination of Lubrication system	/	Generally Spla	sh Lubrication							
9	Determination of Cooling Syste	/	Generally Air C	Cooling							
10	Determination of every item included in the Type Designation.	/	For details abo	ut Type Desigr	nation, see P01						
11	Normal ambient conditions	/	Ambient temperature –20 to 40°C, ample space, good ventilation, altitude not exceeding 1000m and common plant dust.								
12	Special ambient conditions	/	For higher or lower temperature, dusty sites, chemical reaction (acids, alkaline, etc), or open field (sunlight, ice, rain, etc), please consult us!								

 $n_2\colon$ The output speed required by the driven machine.

 $T_{2\pm}$ The output torque required by the driven machine. $P_{2\pm}$ The output power required by the driven machine. $T_{2N\pm}$ The rated output torque of gearmotor. $P_{1N\pm}$ The rated input power of gearmotor.



Example

• Known Criteria:

- Load characteristics by the driven machine. Moderate, working 16 hours/d and starting 10 times/h;
- 2、Normal motor: 4-pole 460V 60Hz, speed n1=1740r/min;
- 3、The power required P2=10KW, speed n2=16 r/min;
- 4 Mounting mode: flange-mounted, unidirectional output shaft A, mounting position D1, motor terminal box 1, cable entry position 1.

Selection steps:

- By referring to the table of Load Characteristic, we get the driven machine factor f1=1.75;
- 2、Calculation of the Ratio iN:

i=n1/ n2=1740/16=108.8, nominal ratio iN=112;

3. Calculation of the input power and determination of the motor power (transmission efficiency η =94%):

 $\text{P1}\!\geqslant\!\text{P2/}\,\eta$ =10/0.94=10.64kW, so 11kW motor is selected.

Refer to the directly-connected motor power table, it can be directly-connected;

- 4. Determination of the nominal power of the geared motor P1N: $P1N \ge P2 \cdot f1/\eta = 10 \times 1.75/0.94 = 18.62$ kW;
- 5、The type selected: K312FA-D11-D100- MA160M4C11AC6-A0N00-011



4 Transmission Capacity 4.1 K Transmission capacity K...(i_N=4–180)

Nominal Input Speed		Nominal Ratio Code	Nominal Ratio	Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power
n _{1N} (r/min)	n _{2N} (r/min)	Code	i _N	T _{2N} (N. m)	iex	$\begin{array}{c} P_{1N} \\ (kW) \end{array}$	T _{2N} (N. m)	iex	P _{1N} (kW)
					K303			K304	
	435	B40	4	150	3.95	6.9	200	3.95	9.2
	387	B45	4.5	150	4.46	6.1	230	4.43	9.5
	348	B50	5	150	5.08	5.4	250	5.01	9.1
	311	B56	5.6	160	5.74	5.1	260	5.56	8.5
	276	B63	6.3	180	6.42	5.1	280	6.19	8.2
	245	B71	7.1	180	7.24	4.53	280	6.95	7.3
	218	B80	8	180	8.25	3. 97	300	7.85	7.0
	193	B90	9	180	9.33	3. 52	310	8.71	6.5
	174	C10	10	180	10.6	3.10	340	9.98	6.2
	155	C11	11.2	180	11.4	2.88	360	11.0	6.0
	139	C13	12.5	180	12.7	2.59	380	12.4	5.6
	124	C14	14	200	14.3	2.55	400	13.5	5.4
	109	C16	16	200	16.3	2.24	420	15.2	5.0
	96. 7	C18	18	210	18.4	2.08	420	17.2	4.46
	87.0	C20	20	220	20.8	1.92	450	19.1	4.30
	77.7	C22	22.4	225	22.4	1.83	450	21.8	3. 75
1740	69.6	C25	25	230	25.6	1.63	450	24.0	3. 42
1740	62.1	C28	28	230	27.6	1.51	450	27.1	3.03
	55. 2	C32	31.5	230	32.2	1.30	450	31.5	2.60
	49.0	C36	35.5	230	36.3	1.16	450	37.2	2.20
	43.5	C40	40	230	41.3	1.01	450	41.8	1.96
	38.7	C45	45	230	46.7	0.90	450	47.2	1.74
	34.8	C50	50	230	52.9	0. 79	450	52.4	1.56
	31.1	C56	56	230	57.0	0.74	450	60.1	1.37
	27.6	C63	63	230	66.7	0.63	450	66.0	1.24
	24. 5	C71	71	230	75.6	0.55	450	74.4	1.10
	21.8	C80	80	230	83.3	0.50	450	79.5	1.03
	19.3	C90	90	230	91.1	0.46	450	92.4	0.89
	17.4	D10	100	230	99.6	0.42	450	104.0	0.79
	15.5	D11	112				450	113.6	0.72
	13.9	D13	125				450	124.6	0.66
	12.4	D14	140						
	10.9	D16	160						
	9. 7	D18	180						

Note: (1)Actual output speed of the gearmotor: Actual input speed (n1)/Exact ration (iex); (2)Rated input power corresponding to actual input speed of the gearmotor: P1N=T2N*n1/ (9550*iex),the rated output torque T2N in the formula remains unchanged.



Rated Output Torque	Exact Ratio	Rated Intput Power									
T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)
	K305	•		K306	•		K307	•		K308	
360	4.08	16.1	680	4.20	29.5						
360	4.58	14.3	680	4.82	25.7						
360	5.18	12.7	700	5.14	24.8						
380	5.75	12.0	730	5.59	23.8						
400	6.56	11.1	750	6.02	22.7						
420	7.41	10.3	750	6.90	19.8	1300	6.86	34.5	1800	7.07	46.4
420	8.23	9.3	750	8.00	17.1	1300	7.81	30. 3	1800	8.04	40.8
430	9.43	8.3	750	9.17	14.9	1300	8.66	27.4	1800	9.33	35.2
450	10.4	7.9	750	9. 78	14.0	1300	9.93	23.8	1800	10.2	32.3
460	10.7	7.8	750	11.4	12.0	1300	11.2	21.2	2100	11.4	33. 5
500	12.0	7.6	750	13.0	10.5	1380	12.0	20. 9	2350	12.5	34.2
550	13.6	7.4	850	13.9	11.2	1550	13.7	20.7	2350	14.0	30.6
600	15.1	7.2	850	15.7	9.8	1650	15.2	19.8	2600	15.9	29.8
620	17.3	6.5	850	18.0	8.6	1650	17.4	17.3	2600	18.5	25.7
650	19.0	6.2	850	19.2	8.0	1650	19.6	15.4	2600	20.1	23.6
680	21.4	5.8	950	22.7	7.6	1650	22.0	13.7	2850	22.6	23.0
680	22.9	5.4	950	26.0	6.6	1750	25.1	12.7	3000	2.48	22.1
680	29.5	4.20	950	27.8	6.2	1750	27.8	11.5	3000	28.6	19.1
680	33.1	3.74	950	31.2	5.5	1750	31.0	10.3	3000	30.5	17.9
680	37.4	3.31	950	35.8	4.83	1750	35.3	9.0	3000	35.7	15.4
680	41.5	2.99	950	38.2	4.53	1750	39.2	8.1	3000	40.6	13.4
680	47.5	2.61	950	45.5	3.80	1750	44.9	7.1	3000	47.0	11.6
680	52.3	2.37	950	50.7	3.42	1750	50.5	6.3	3000	51.3	10.7
680	58.9	2.10	950	55.7	3.11	1750	56.5	5.6	3000	57.7	9.5
630	62.9	1.82	950	63.3	2.74	1750	62.9	5.1	3000	63.2	8.6
520	73.2	1.29	950	69.1	2.50	1750	68.9	4.63	3000	73.0	7.5
520	82.3	1.15	950	78.7	2.20	1750	74.9	4.26	3000	77.9	7.0
520	89.9	1.05	900	83.6	1.96	1750	84.2	3. 79	3000	90.0	6.1
520	98.6	0.96	850	96.7	1.60	1750	92.3	3.46	3000	102.3	5.3
520	107.1	0.88	850	115.0	1.35	1750	108.3	2.94	3000	113.6	4.81
			850	122.3	1.27	1700	120.4	2.57	3000	127.8	4.28
						1650	132.5	2.27	3000	140.6	3.89
						1600	149.3	1.95	2500	153.7	2.96
						1600	175.7	1.66	2000	177.9	2.05



4.1 K Transmission capacity

K(i _N =4–180))
-------------------------	----

K(I _N =4					1		_	T	
Nominal Input Speed	Nominal Output Speed	Nominal Ratio Code	Nominal Ratio	Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power
$\underset{(\mathrm{r/min})}{n_{1\mathrm{N}}}$	$\underset{(r/min)}{n_{2N}}$	Code	$i_{\scriptscriptstyle N}$	T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	$\Pr_{\substack{1N\\(kW)}}$
					K309			K310	
	435	B40	4						
	387	B45	4.5						
	348	B50	5						
	311	B56	5.6						
	276	B63	6.3						
	245	B71	7.1	3500	7.24	88			
	218	B80	8	3500	7.93	80	6000	8.14	134
	193	B90	9	3800	9.37	74	6000	9.11	120
	174	C10	10	4000	10.5	69	6000	10.7	102
	155	C11	11.2	4000	11.2	65	6500	11.7	102
	139	C13	12.5	4500	12.8	64	7500	12.5	109
	124	C14	14	5000	14.3	64	7900	14.0	103
	109	C16	16	5000	16.2	56	8300	16.5	92
	96.7	C18	18	5000	18.1	50	8300	17.9	84
	87.0	C20	20	5000	19.4	47.0	8300	20.9	72
	77.7	C22	22.4	5000	22.2	41.1	8300	23.2	65
1740	69.6	C25	25	5000	24.6	37.0	8300	24.6	62
1740	62.1	C28	28	5000	27.9	32.6	8300	27.9	54
	55.2	C32	31.5	5000	31.3	29.1	8300	31.2	48.4
	49.0	C36	35.5	5000	34.5	26.4	8300	34.5	43.9
	43.5	C40	40	5000	37.8	24.1	8300	38.6	39.2
	38.7	C45	45	5000	44.6	20. 4	8300	45.5	33. 2
	34.8	C50	50	5000	50.0	18.2	8500	49.4	31.4
	31.1	C56	56	5000	53.4	17.1	9000	57.6	28.4
	27.6	C63	63	5000	61.1	14.9	9000	63.9	25.7
	24.5	C71	71	5000	67.9	13. 4	9000	67.7	24.2
	21.8	C80	80	5000	77.1	11.8	9000	77.0	21.3
	19.3	C90	90	5000	86.4	10. 5	9000	86.2	19.0
	17.4	D10	100	5000	98.6	9.2	9000	95.7	17.1
	15.5	D11	112	5000	105.1	8.7	9000	112.0	14.6
	13.9	D13	125	4300	120.8	6.5	9000	120.4	13.6
	12.4	D14	140	4300	135.8	5.8	9000	135.3	12.1
	10.9	D16	160	4300	150.0	5.2	8500	155.8	9. 9
	9. 7	D18	180	4300	168.7	4.64	8500	173.3	8.9

Note: (1)Actual output speed of the gearmotor: Actual input speed (n1)/Exact ration (iex); (2)Rated input power corresponding to actual input speed of the gearmotor: P1N=T2N*n1/ (9550*iex),the rated output torque T2N in the formula remains unchanged.



Rated Output Torque	Exact Ratio	Rated Intput Power									
T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)	T _{2N} (N. m)	iex	P _{1N} (kW)
	K312	<u> </u>		K315	ļ		K316			K318	
9500	7.14	242									
9500	8.11	213									
9500	9.45	183									
9500	10.5	165	20000	10.1	359	36000	9.97	658	47000	10.1	845
10500	11.7	163	20000	11.5	316	38000	11.2	621	47000	11.4	749
12000	12.6	174	20000	13.4	272	38000	12.4	558	47000	13.2	649
13100	14.3	167	20000	14.9	244	38000	14.0	495	47000	15.1	569
14500	16.6	159	20000	16.6	219	38000	16.1	430	47000	16.1	531
14500	18.5	143	20000	18.4	199	38000	17.8	389	47000	17.4	491
14500	20.6	128	20000	19.9	183	38000	19.7	352	50000	20.2	452
14500	22.7	116	20000	22.9	159	38000	21.7	319	53000	22.5	429
14500	24.6	107	20000	24.1	151	38000	24.3	285	53000	24.1	401
14500	28.3	93	20000	27.4	133	38000	27.0	256	58000	27.1	389
14500	32.1	82	20000	31.9	114	38000	30.5	227	58000	31.4	337
14500	34.6	76	20000	35.4	103	38000	35.1	197	58000	35.8	295
14500	39.3	67	20000	39.5	92	38000	38.7	179	58000	38.3	276
14500	45.8	58	20000	43.6	84	38000	42.9	161	58000	41.4	256
14500	50.9	52	20000	47.3	77	38000	47.8	145	58000	47.9	221
14500	56.7	46.6	20000	54.4	67	38000	54.2	127	58000	53.5	198
14500	62.6	42.2	20000	61.6	59.2	38000	60.2	115	58000	60.3	175
14500	68.0	38.9	20000	68.6	53.2	38000	68.8	101	58000	66.7	158
14500	78.1	33. 8	20000	75.9	48	38000	78.1	89	58000	75.0	140
14500	88.5	29.9	20000	87.4	41.7	38000	86.8	80	58000	83.0	127
14500	98.5	26.8	20000	97.3	37.4	38000	98.6	70	58000	99.2	107
14500	109.1	24.2	20000	107.7	33. 8	38000	113.1	61	58000	109.8	96
14500	127.3	20.8	20000	125.7	29.0	38000	127.9	54	58000	124.0	85
14500	135.0	19.6	20000	133.4	27.3	38000	140.4	49.3	58000	141.6	75
14500	153.1	17.3				38000	155.1	44.6	58000	159.1	66
14500	174.8	15.1									



4.2 K.../C... Combi–type transmission capacity K.../C...(i_N=112–14000)

	J(I _N =112				_			_			_	
Nominal	Nominal Output Second	Nominal	Nominal	Rated	Exact	Rated	Rated	Exact	Rated	Rated	Exact	Rated
Input Speed	Output Speed	Ratio Code	Ratio	Output Torque	Ratio		Output Torque	Ratio		Output Torque	Ratio	Intput Power
n _{1N}	n _{2N}	Code	÷	T_{2N}	iex	P_{1N}	T_{2N}	iex	P_{1N}	T_{2N}	iex	P_{1N}
(r/min)	(r/min)	Code	i_N	(N • m)	02/0201	(kW)	(N • m)	04/0202	(kW)	(N • m)	05/0202	(kW)
	15.5	D11	110	230	03/C201	0.36	450	04/C203	0.74	680 K3	05/C203	1 10
		D11	112		116.2			110.4			106.8	1.16
	13.9	D13	125	230	129.5	0.32	450	126.5	0.65	680	122.4	1.01
	12.4	D14	140	230	144.8	0.29	450	138.9	0.59	680	134.4	0.92
	10.9	D16	160	230	153.7	0.27	450	156.2	0.52	680	151.2	0.82
	0.7	D10	100	1	03/C301	0.00	450	107 4	0.40	600	100.0	0.70
	9.7	D18	180	230	182.9	0.23	450	167.4	0.49	680 K2	162.0	0.76
	0.70	DOO	000	000	000 0	0.00		04/C303	0.40		05/C303	
	8.70	D20	200	230	209.6	0.20	450	189.7	0.43	680	183.6	0.67
	7.77	D22	224	230	238.8	0.18	450	214.5	0.38	680	207.6	0.60
					03/C201	0 1 -		04/C203			05/C2O3	
	6.96	D25	250	230	248.3	0.17	450	264.1	0.31	680	265.5	0.47
	6.21	D28	280	230	281.3	0.15	450	298.3	0.27	680	299.9	0.41
	5. 52	D32	315	230	332.1	0.13	450	331.1	0.25	680	332.9	0.37
	4.90	D36	355	230	370.3		450	379.4	0.22	680	381.5	0.32
	4.35	D40	400	230	413.8		450	416.6	0.20	680	418.9	0.30
	3.87	D45	450	230	439.2		450	468.7	0.17	680	471.2	0.26
					03/C301							
	3.48	D50	500	230	522.7		450	502.2	0.16	680	504.9	0.25
							K30	04/C303		K3	05/C303	
	3.11	D56	560	230	599.0		450	569.2	0.14	680	572.2	0.22
	2.76	D63	630	230	682.4		450	643.6	0.13	680	647.0	0.19
	2.45	D71	710	230	740.5		450	732.8		680	736.8	0.17
	2.18	D80	800	230	805.9		450	825.8		680	830.3	0.15
1740	1.93	D90	900	230	893.0		450	937.4		680	942.5	0.13
	1.74	E10	1000	230	998.3		450	1001		680	1006	
	1.55	E11	1120	230	1172		450	1127		680	1133	
	1.39	E13	1250	230	1285		450	1283		680	1290	
	1.24	E14	1400	230	1394		450	1455		680	1462	
	1.09	E16	1600	230	1681		450	1644		680	1653	
	0.97	E18	1800	230	1880		450	1771		680	1780	
	0.87	E20	2000	230	1997		450	2072		680	2083	
	0.78	E22	2240	230	2207		450	2351		680	2364	
	0.70	E25	2500	230	2561		450	2581		680	2459	
	0.62	E28	2800	230	3088		450	2917		680	2780	
	0.55	E32	3150	230	3455		450	3142		680	2994	
	0.49	E36	3550	230	3669		450	3676		680	3504	
	0.44	E40	4000	230	4055		450	4171		680	3975	
	0.39	E45	4500	230	4756		450	4594		680	4378	
	0.35	E50	5000	230	5403		450	5023		680	4787	
	0.31	E56	5600	230	5830		450	5491		680	5233	
	0.28	E63	6300				450	6431		680	6257	
	0.25	E71	7100				450	7032		680	6841	
	0.22	E80	8000				450	7688		680	7480	
	0.19	E90	9000									
	0.17	F10	10000									
	0.16	F11	11200									
	0.13	F13	12500									
	0.11	F14	14000									
	0.12	114	11000									



Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power
T _{2N} (N • m)	iex	P _{1N} (kW)	T_{2N} (N • m)	iex	P _{1N} (kW)	T _{2N} (N • m)	iex	P _{1N} (kW)
	K306/C203			K307/C203			X308/C205	
950	115.7	1.50	1750	106.8	2.99	3000	113.3	4.83
950	132.6	1.31	1750	122.4	2.60	3000	120.8	4.53
950	145.6	1.19	1750	134.4	2.37	3000	135.0	4.05
950	163.8	1.06	1750	151.2	2.11	3000	150.0	3.64
950	175.5	0.99	1750	162.0	1.97	3000	187.5	2.92
]	K306/C303		ŀ	K307/C303				
950	198.9	0.87	1750	183.6	1.74	3000	205.0	2.67
950	224.9	0.77	1750	207.6	1.54	3000	233.8	2.34
]	K306/C203		H	K307/C203				
950	254.2	0.68	1750	250.6	1.27	3000	258.8	2.11
950	287.1	0.60	1750	283.1	1.13	3000	284.9	1.92
950	318.6	0.54	1750	314.2	1.01	3000	323.4	1.69
950	365.2	0.47	1750	360.1	0.89	3000	344.9	1.58
950	401.0	0.43	1750	395.4	0.81	3000	385.6	1.42
950	451.1	0.38	1750	444.8	0.72	3000	428.4	1.28
950	483.3	0.36	1750	476.6	0.67	3000	535.5	1.02
]	K306/C303		ŀ	K307/C303				
950	547.7	0.32	1750	540.1	0.59	3000	585.5	0.93
950	619.3	0.28	1750	610.7	0.52	3000	667.6	0.82
950	705.3	0.25	1750	695.4	0.46	3000	710.4	0.77
]	X308/C305	
950	794.8	0.22	1750	783.7	0.41	3000	799.7	0.68
950	902.2	0.19	1750	889.6	0.36	3000	899.6	0.61
950	963.0	0.18	1750	949.6	0.34	3000	1014	0.54
950	1085	0.16	1750	1070	0.30	3000	1125	0.49
950	1235	0.14	1750	1218	0.26	3000	1289	0.42
950	1400	0.12	1750	1380	0.23	3000	1417	0.39
950	1582		1750	1560	0.20	3000	1681	0.33
950	1704		1750	1680	0.19	3000	1867	0.29
950	1994		1750	1966	0.16	3000	2138	0.26
950	2263		1750	2231	0.14	3000	2349	0.23
950	2475		1750	2459	0.13	3000	2509	0.22
950	2798		1750	2780		3000	2977	0.18
950	3013		1750	2994		3000	3305	0.17
950	3526		1750	3504		3000	3786	0.14
950	4001		1750	3975		3000	4159	0.13
950	4406		1750	4378		3000	4689	
950	4817		1750	4787		3000	5012	
950	5267		1750	5233		3000	5827	
950	5819 6262		1750	5860 6408		3000	6678	
950	6362 6056		1750	6408 7005		3000	7137	
950	6956		1750	7005		3000	8298	
						3000	9333	
						3000 3000	10197 11178	
						3000	12150	
						3000	12100	



K.../C... Combi-type transmission capacity K.../C...($i_N=112-14000$)

	=112–1400		N · 1	D (1	D i	D - 1	D (1	P /	D (1		P (D i l
Nominal Input Speed	Nominal Output Speed	Nominal Patio Codo	Nominal Ratio	Rated Output Torque	Exact Ratio	Rated	Rated Output Torque	Exact Ratio	Rated Intrut Power	Rated Output Torque	Exact Ratio	Rated Intput Power
mput Speed	output speeu	Natio Code	Natio		Natio		T _{2N}	Mat10			Natio	P _{1N}
n _{1N}	n _{2N}	Code	i _N	T _{2N} (N • m)	iex	P _{1N} (kW)	$(N \bullet m)$	iex	P _{1N} (kW)	T _{2N} (N • m)	iex	(kW)
(r/min)	(r/min)	coue	± N		309/C205	(KW)		310/C207	(KW)		2/C208	
	15.5	D11	112	5000	116.0	7.9	9000	112.6	14.6	14500	115.9	22.8
	13.9	D13	125	5000	123.6	7.4	9000	128.8	12.7	14500	131.0	20.2
	12.4	D14	140	5000	138.2	6.6	9000	145.0	11.3	14500	142.4	18.6
	12.1	D11	110	0000	100.2	0.0		310/C307	11.0	11000	112.1	10.0
	10.9	D16	160	5000	153.6	5.93	9000	157.5	10.4	14500	160.0	16.5
	9.7	D18	180	5000	192.0	4.74	9000	181.3	9.0	14500	175.1	15.1
	8.70	D10	200	5000	209.9	4.34	9000	192.5	8.5	14500	202.9	13.0
	7.77	D20	200	5000	239.4	3.81	9000	221.3	7.4	14500	202. 5	12.2
	1.11	022	221	3000	200.4	5.01		310/C207	1.1		2/C207	
	6.96	D25	250	5000	250.1	3.64	9000	246. 3	6.7	14500	247.0	10.7
	6. 21	D23	280	5000	275.3	3. 31	9000	240.5	5.85	14500	281.3	9.4
	5. 52	D28	315	5000	312.6	2.91	9000	310.8	5. 28	14500	311.7	9.4 8.5
	5. 52 4. 90	D32 D36	355	5000	333.3	2. 91	9000	355.4	5.28 4.61	14500	356.4	8. 5 7. 4
	4. 90	D36 D40	400	5000	372.6	2. 13	9000	400.2	4. 61	14500	401.4	6.6
	4. 50	D40	400		372.0	2.44		400.2 310/C307	4.10		$\frac{401.4}{2/C307}$	
	3.87	D45	450	5000	414.0	2.20	9000	434.7	3. 77	14500	436.0	6.1
	3. 48	D45 D50	430 500	5000	517.5	1.76	9000	434. 7 500. 3	3. 28	14500	430.0 501.7	5. 27
		D50 D56	560	5000	565.8	1.76	9000	500.3 531.3	3. 28 3. 09	14500		5.27 4.96
	3.11										532.8	
	2.76	D63	630	5000	645.2	1.41	9000	610.7	2.69	14500	612.4	4.31
	2.45	D71	710	5000	686.6	1.33	9000	714.2	2.30	14500	716.2	3.69
	0.10	DOO	000		309/C305	1 10	0000	000 4	9.05	14500	000 7	2.00
	2.18	D80	800	5000	772.8	1.18	9000	800.4	2.05		802.7	3.29
	1.93	D90	900	5000	869.4	1.05	9000	914.3	1.79	14500	916.9	2.88
1740	1 774	E10	1000	5000	070 0	0.02	0000	076 4	1 60	14500	070 0	9.70
	1.74	E10	1000	5000	979.8	0.93	9000	976.4	1.68	14500	979.2	2.70
	1.55	E11	1120	5000	1087	0.84	9000	1118	1.47	14500	1121	2.36
	1.39	E13	1250	5000	1245	0.73	9000	1273	1.29	14500	1277	2.07
	1.24	E14	1400	5000	1370	0.67	9000	1311	1.25	14500	1315	2.01
	1.09	E16	1600	5000	1625	0.56	9000	1504	1.09	14500	1509	1.75
	0.97	E18	1800	5000	1804	0.50	9000	1708	0.96	14500	1713	1.54
	0.87	E20	2000	5000	2067	0.44	9000	1911	0.86	14500	1917 2135	1.38
	0.78	E22	2240	5000	2270	0.40	9000	2129	0.77	14500		1.24
	0.70	E25	2500	5000	2426	0.38	9000	2428	0.68	14500	2379	1.11
	0.62	E28	2800	5000	2878	0.32	9000	2786	0.59	14500	2729	0.97
	0.55	E32	3150	5000	3196	0.29	9000	3163	0.52	14500	3099	0.85
	0.49	E36	3550	5000	3660	0.25	9000	3540	0.46	14500	3468	0.76
	0.44	E40	4000	5000	4020	0.23	9000	3943	0.42	14500	3862	0.68
	0.39	E45	4500	5000	4534	0.20	9000	4332	0.38	14500	4244	0.62
	0.35	E50	5000	5000	4845	0.19	9000	4920	0.33	14500	4820	0.55
	0.31	E56	5600	5000	5633	0.16	9000	6122	0.27	14500	5997	0.44
	0.28	E63	6300	5000	6411	0.14	9000	8775	0.19	14500	9009	0.29
	0.25	E71	7100	5000	6852	0.13	9000	6637	0.25	14500	6815	0.39
	0.22	E80	8000	5000	7966		9000	8258	0.20	14500	8478	0.31
	0.19	E90	9000	5000	8960		9000	8775	0.19	14500	9009	0.29
	0.17	F10	10000	5000	9789		9000	10146	0.16	14500	10416	0.25
	0.16	F11	11200	5000	10731		9000	10732	0.15	14500	11018	0.24
	0.14	F13	12500	5000	11664		9000	12068	0.14	14500	12390	0.21
	0.12	F14	14000				9000	12835		14500	13178	0.20

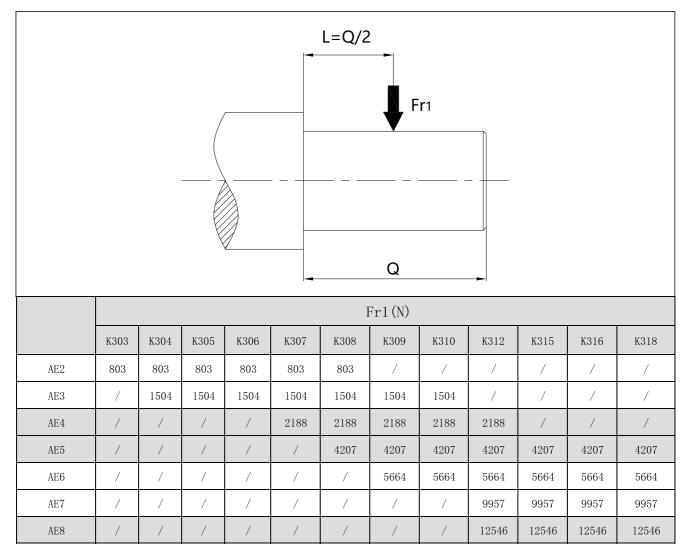


Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power	Rated Output Torque	Exact Ratio	Rated Intput Power
T _{2N}		P _{1N}	T _{2N}		P _{1N}	T _{2N}		P _{1N}
$(N \bullet m)$	iex	(kW)	$(N \bullet m)$	iex	(kW)	(N • m)	iex	(kW)
K315/C210			K316/C210			K318/C210		
20000	115.8	31.5	38000	107.1	64.6	58000	114.0	92.7
20000	129.6	28.1	38000	119.9	57.7	58000	127.6	82.8
20000	143.4	25.4	38000	132.7	52.2	58000	141.2	74.8
20000	167.5	21.8	38000	155.0	44. 7	58000	165.0	64.0
20000	184.9	19.7	38000	171.1	40.5	58000	182.2	58.0
20000	195.6	18.6	38000	181.0	38.2	58000	192.7	54.8
20000	222.4	16.4	38000	205.8	33.6	58000	219.1	48.2
K315/C209			K316/C209			K318/C209		
20000	249.9	14.6	38000	247.8	27.9	58000	252.7	41.8
20000	277.9	13.1	38000	275.5	25.1	58000	281.0	37.6
20000	315.4	11.6	38000	312.7	22.1	58000	319.0	33.1
20000	357.5	10.2	38000	354.5	19.5	58000	361.6	29.2
20000	403.6	9.0	38000	400.1	17.3	58000	408.1	25.9
20000	428.3	8.5	38000	424.7	16.3	58000	433.2	24.4
20000	492.1	7.4	38000	487.9	14.2	58000	497.6	21.2
20000	545.2	6.7	38000	540.5	12.8	58000	551.3	19.2
20000	619.5	5.88	38000	614.3	11.3	58000	626.5	16.9
20000	693.8	5.25	38000	688.0	10.1	58000	701.7	15.1
20000	793.0	4.60	38000	786.2	8.8	58000	801.9	13.2
20000	846.1	4.31	38000	838.9	8.3	58000	855.6	12.4
K315/C309			K316/C309			K318/C309		
20000	987.7	3.69	38000	979.3	7.1	58000	998.8	10.6
20000	1143	3.19	38000	1134	6.1	58000	1156	9.1
20000	1246	2.92	38000	1236	5.60	58000	1260	8.4
20000	1402	2.60	38000	1390	4.98	58000	1418	7.5
20000	1536	2.37	38000	1523	4.54	58000	1554	6.8
20000	1774	2.05	38000	1759	3.94	58000	1794	5.89
20000	1894	1.92	38000	1878	3.69	58000	1915	5.52
20000	2244	1.62	38000	2225	3.11	58000	2270	4.66
20000	2439	1.49	38000	2384	2.90	58000	2388	4.43
20000	2673	1.36	38000	2617	2.65	58000	2617	4.04
20000	3086	1.18	38000	3026	2.29	58000	3021	3. 50
20000	3296	1.11	38000	3237	2.14	58000	3226	3.28
20000	3905	0.93	38000	3842	1.80	58000	3823	2.76
20000	4257	0.86	38000	4194	1.65	58000	4167	2.54
20000	4792	0.76	38000	4730	1.46	58000	4691	2.25
20000	5248	0.69	38000	5189	1.33	58000	5138	2.06
20000	6039	0.60	38000	5998	1.15	58000	5735	1.84
20000	6800	0.54	38000	6753	1.03	58000	6457	1.64
20000	7446	0.49	38000	7395	0.94	58000	7072	1.49
20000	8609	0.42	38000	8550	0.81	58000	8176	1.29
20000	9177	0.40	38000	9114	0.76	58000	8715	1.21
20000	10602	0.34	38000	10529	0.66	58000	10068	1.05
20000	12052	0.30	38000	11970	0.58	58000	11446	0.92
20000	13390	0.27	38000	13298	0.52	58000	12716	0.83



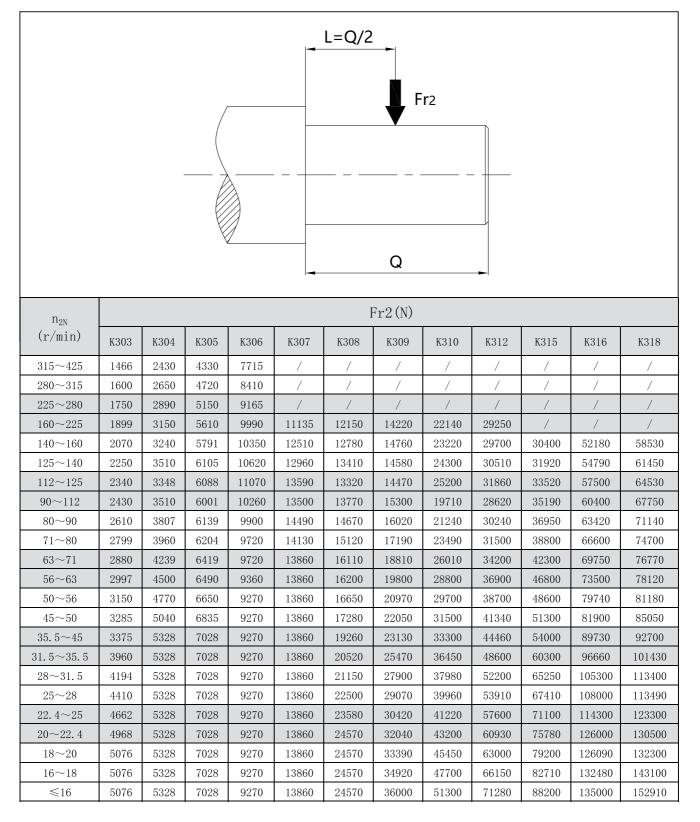
5 Permissble Radial Force

5.1 Radial force on input shaft (Fr1) (N)



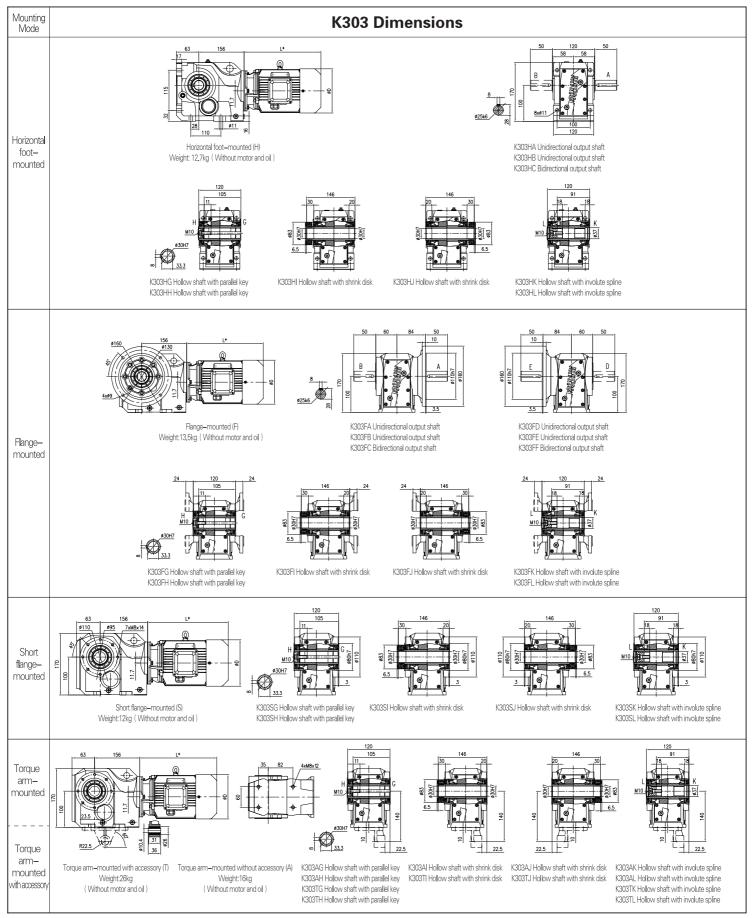


5.2 Radial force on output shaft (Fr2) (N)

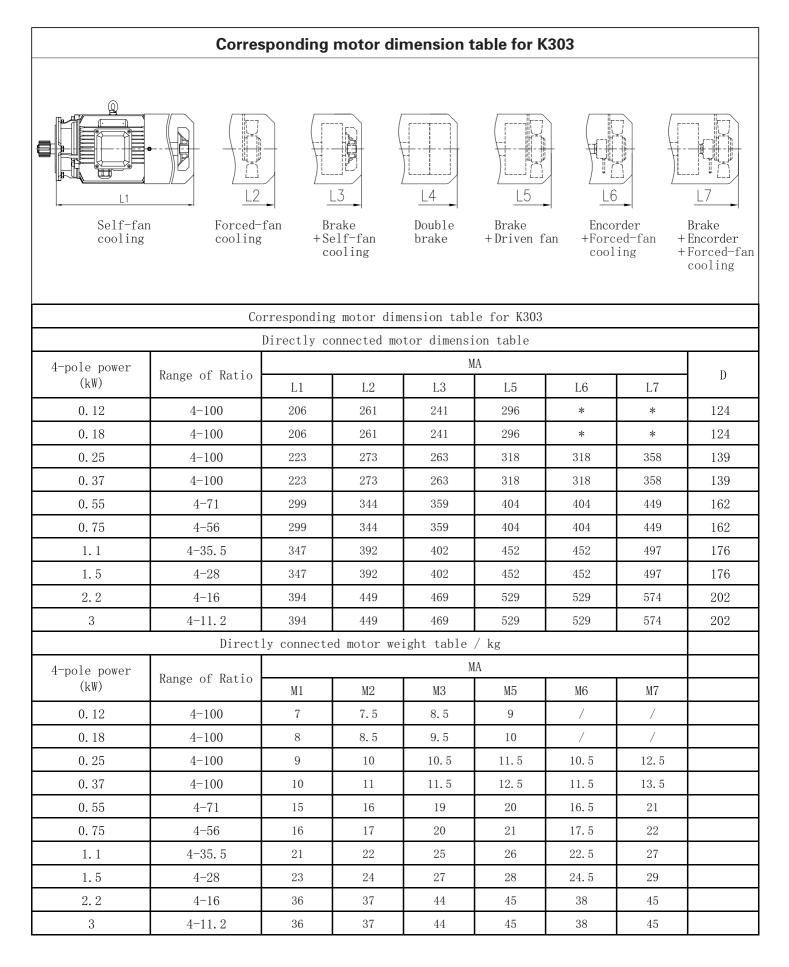




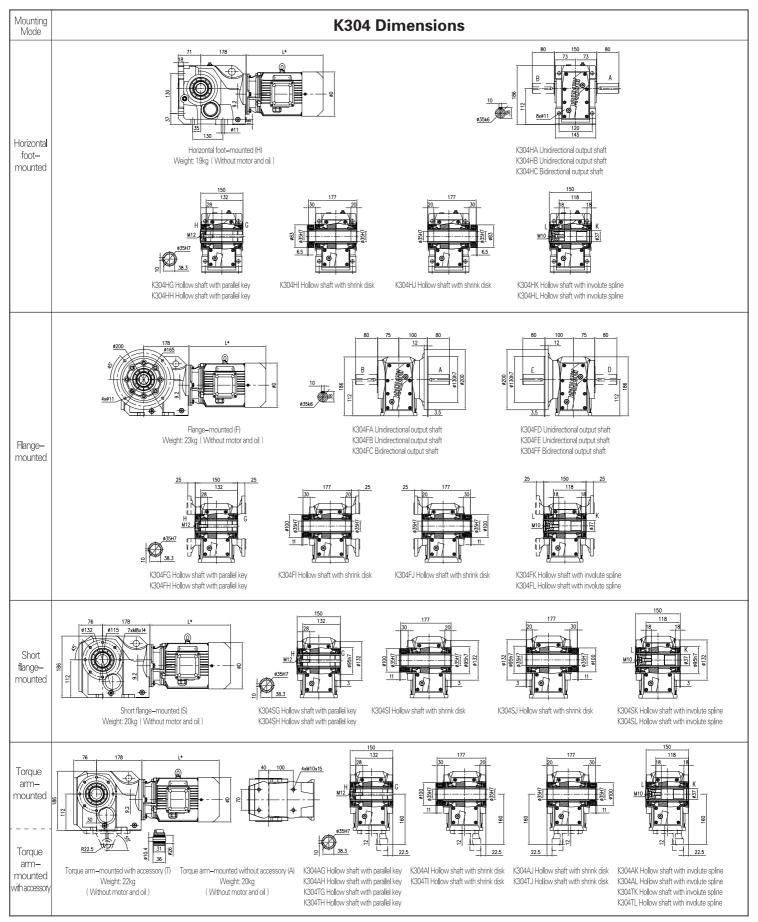
Dimensions



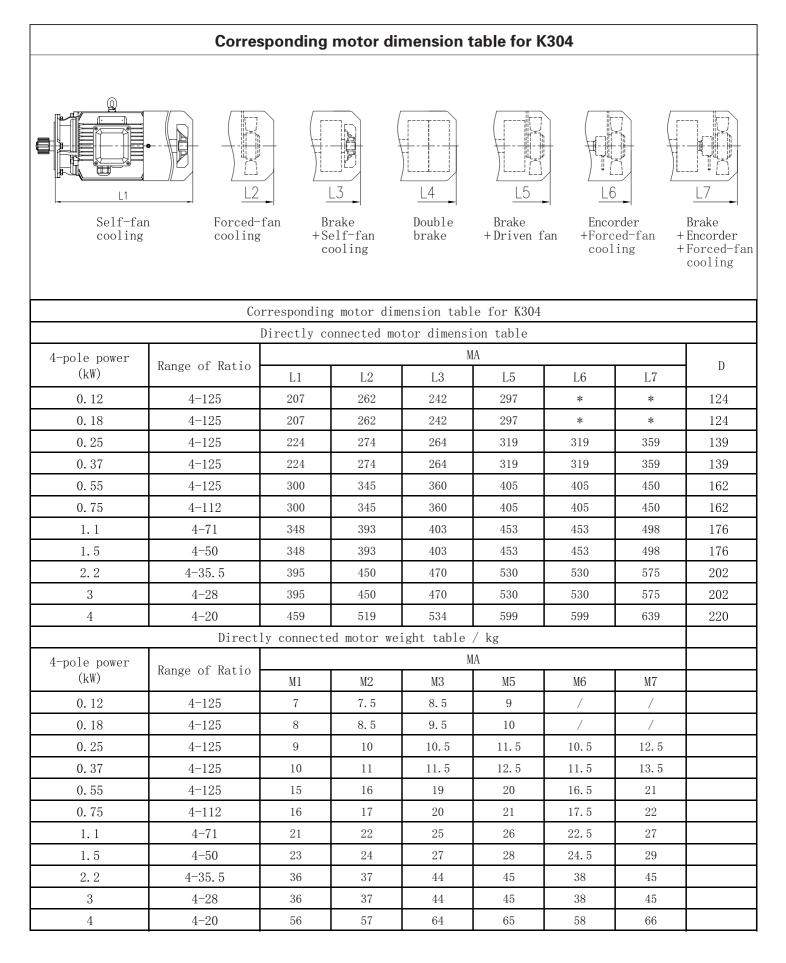
Note: Involute spline size DIN5480: m1.25 \times Z22 \times $\,\alpha\,30$ \times D30 \times 9H



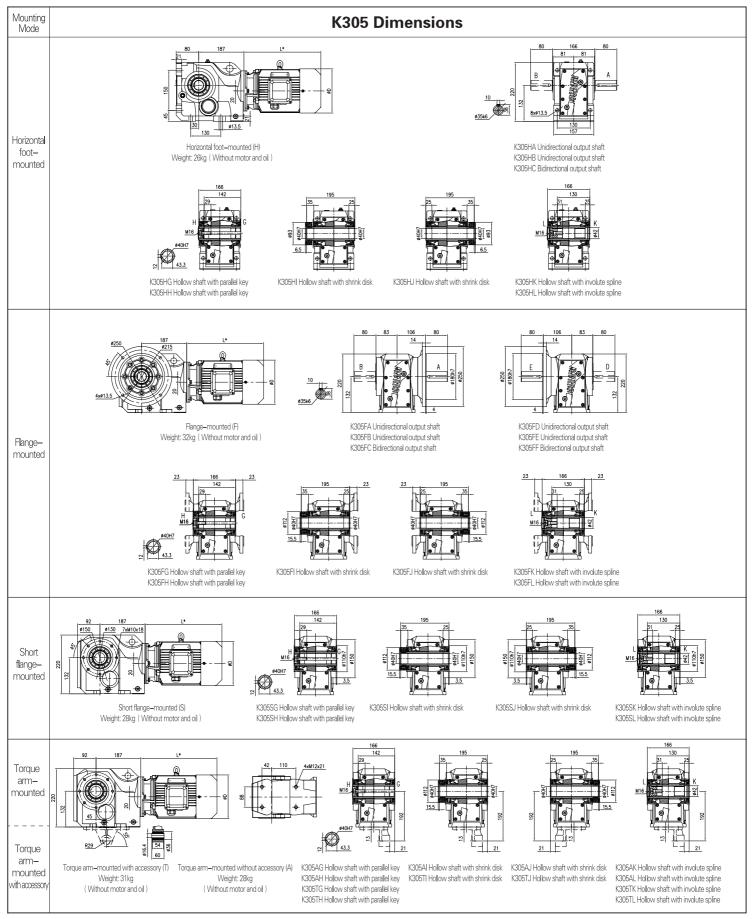




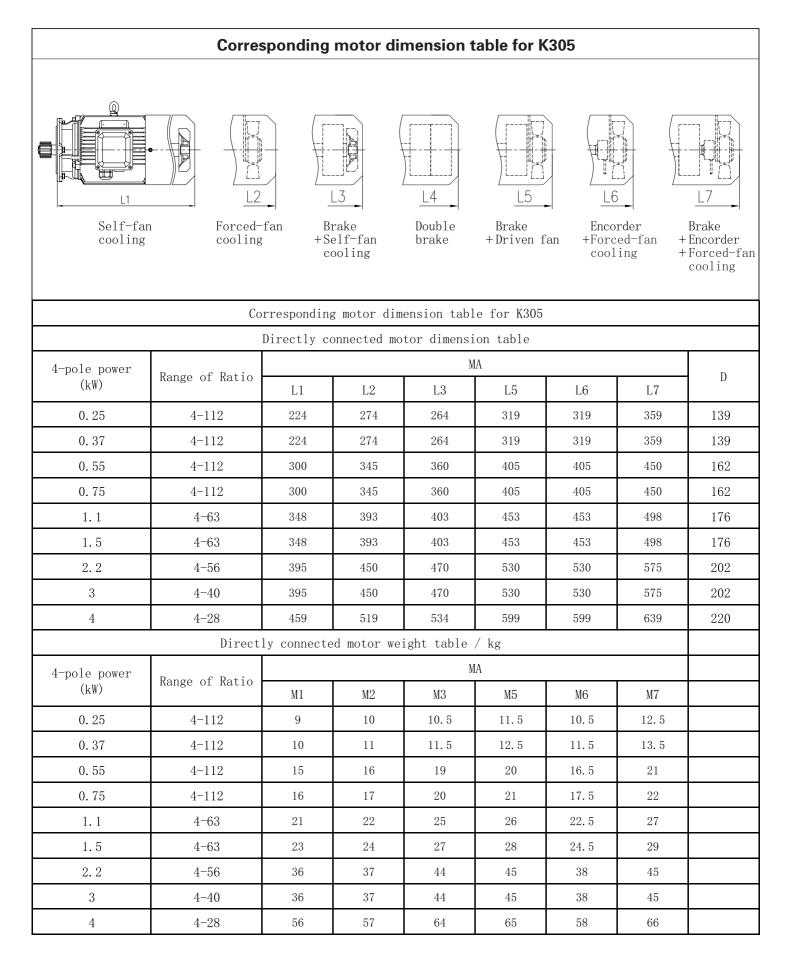
Note: Involute spline size DIN5480: m2 \times Z16 \times α 30 \times D35 \times 9H



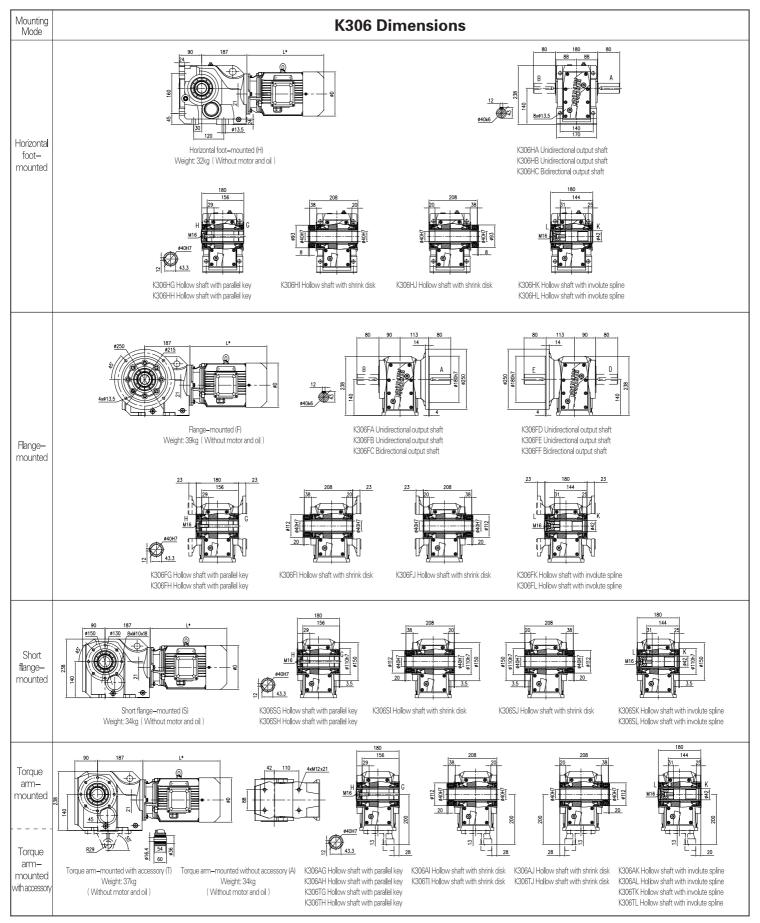




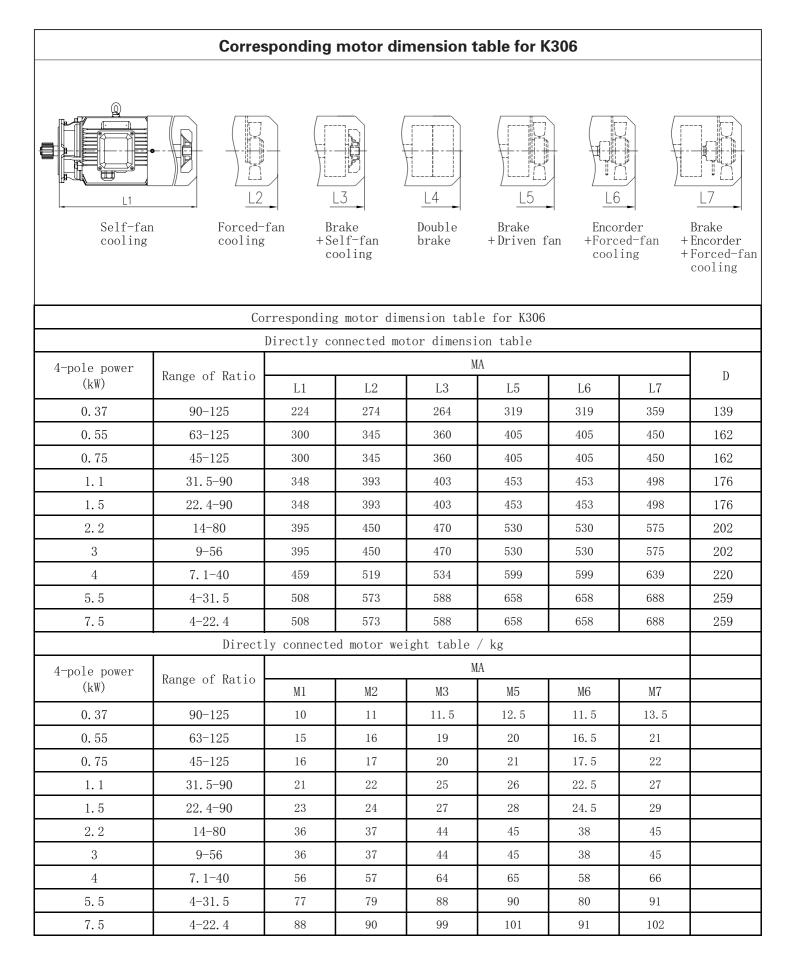
Note: Involute spline size DIN 5480 : m2 \times Z16 \times α 30 \times D35 \times 9H



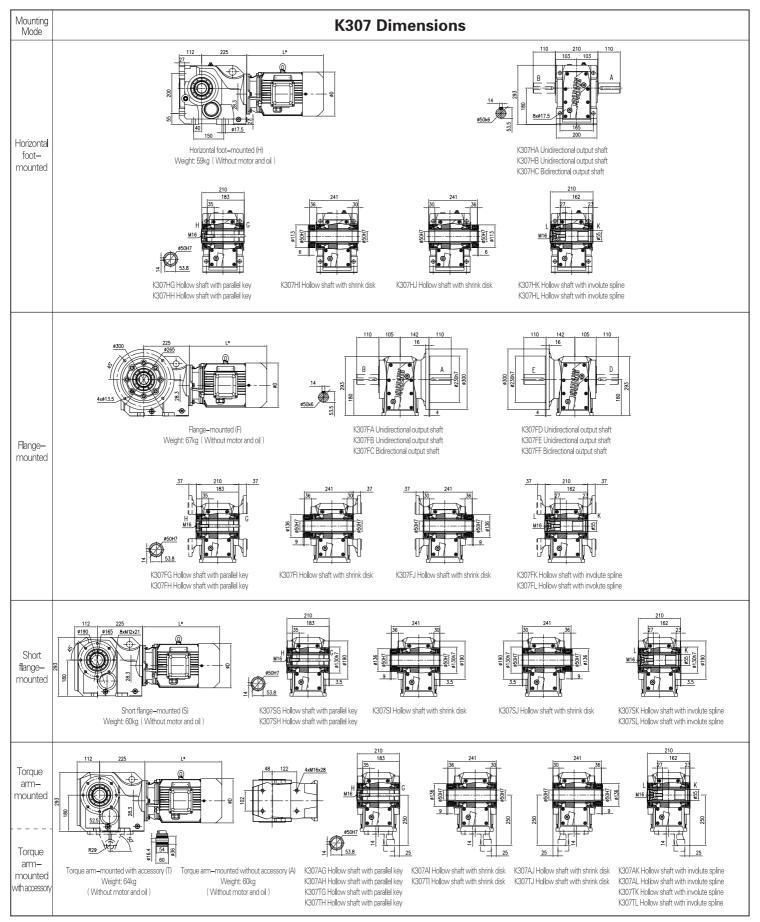




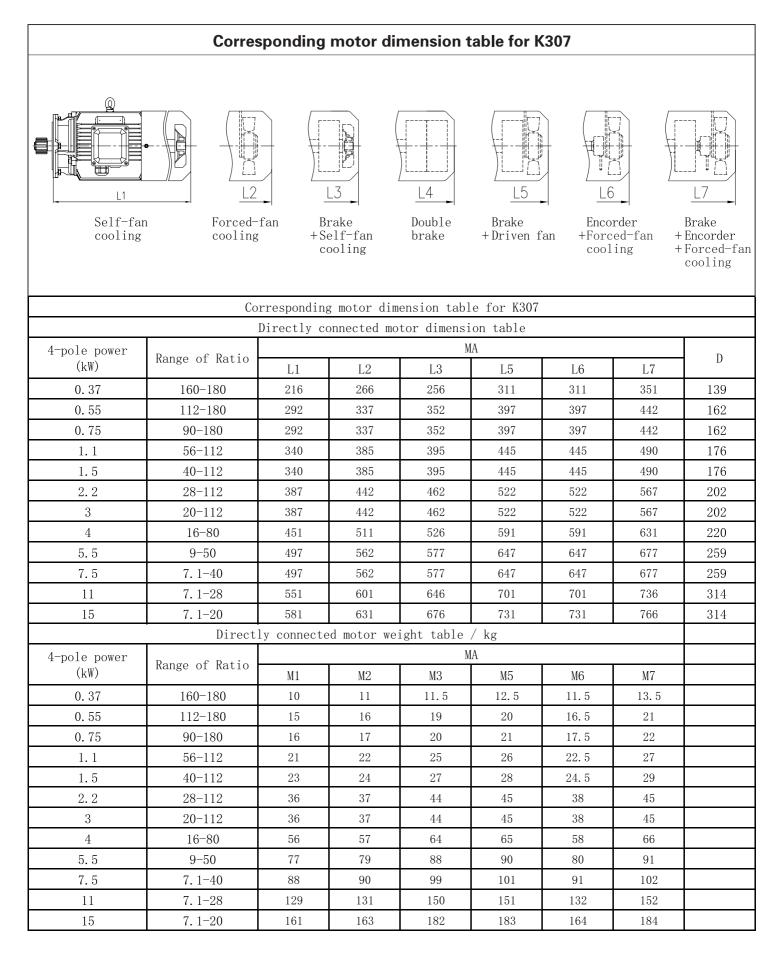
Note: Involute spline size DIN 5480 : m2 \times Z16 \times α 30 \times D35 \times 9H



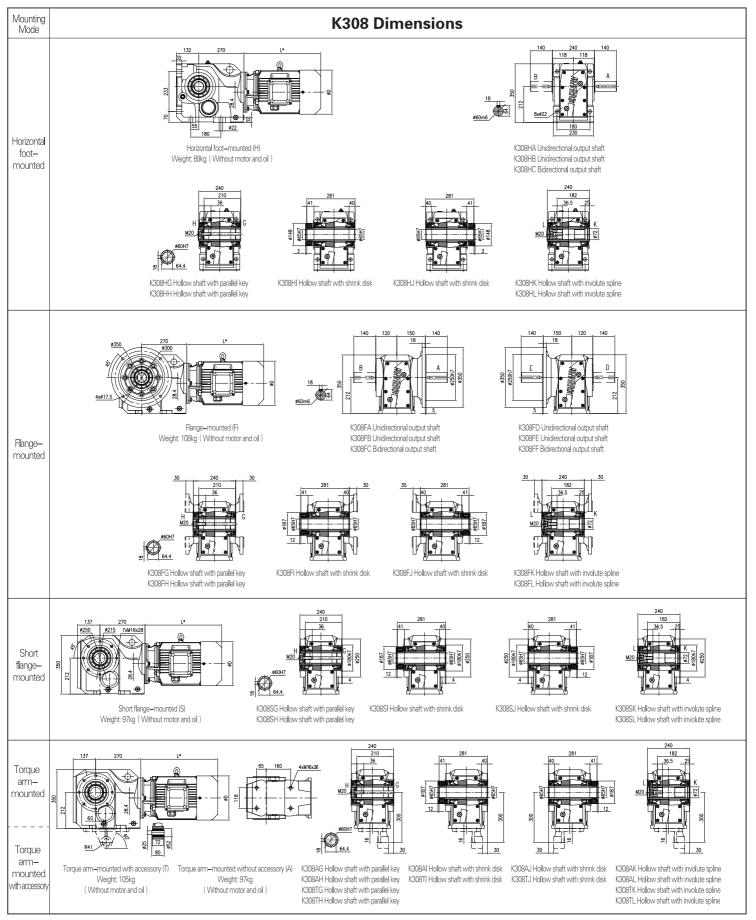




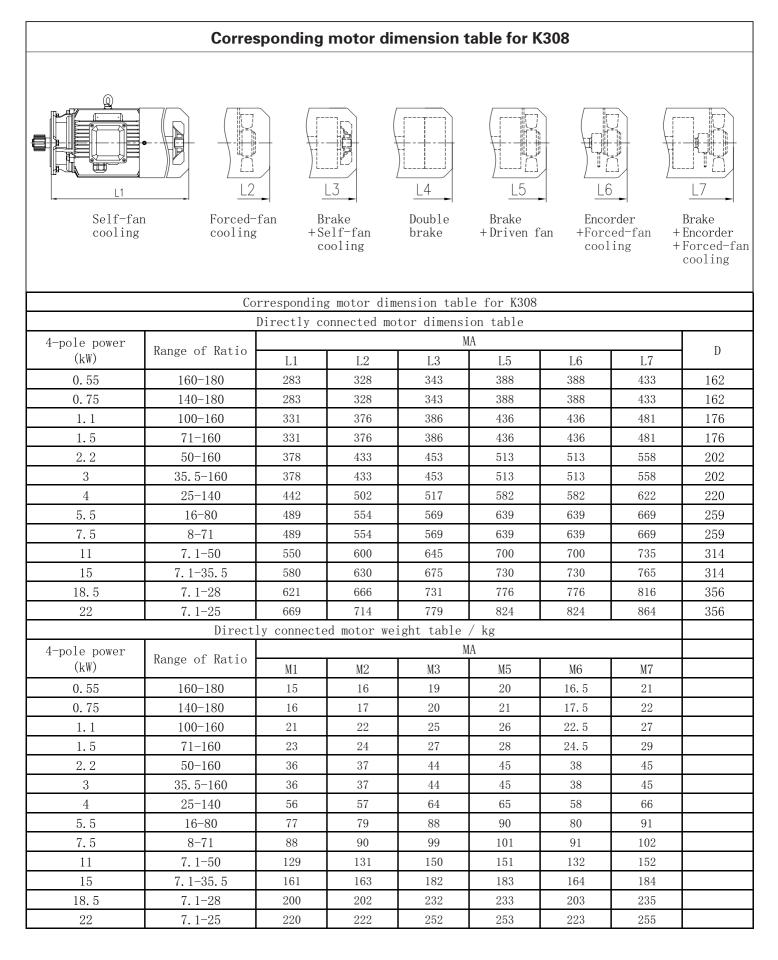
Note: Involute spline size DIN 5480 : m2 \times Z24 \times α 30 \times D50 \times 9H



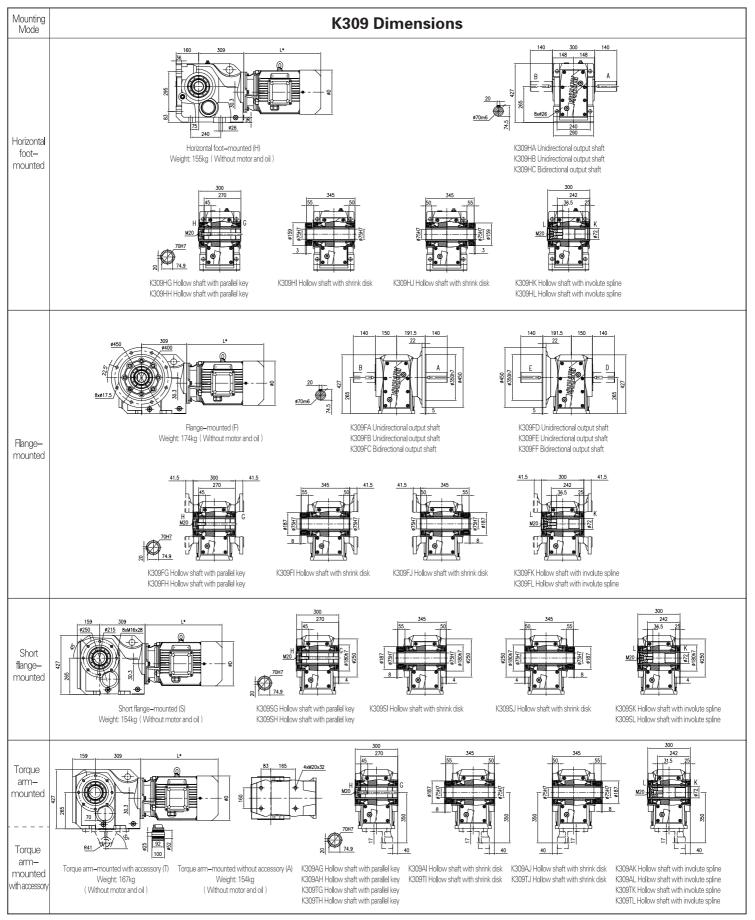




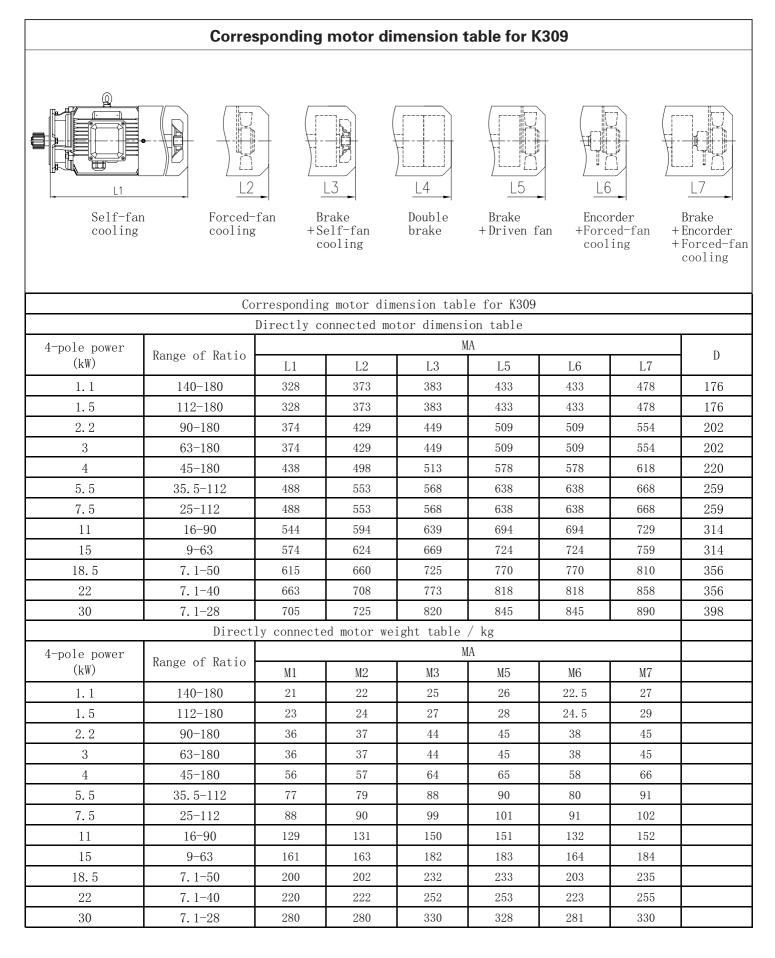
Note: Involute spline size DIN 5480 : m2 \times Z31 \times α 30 \times D65 \times 9H



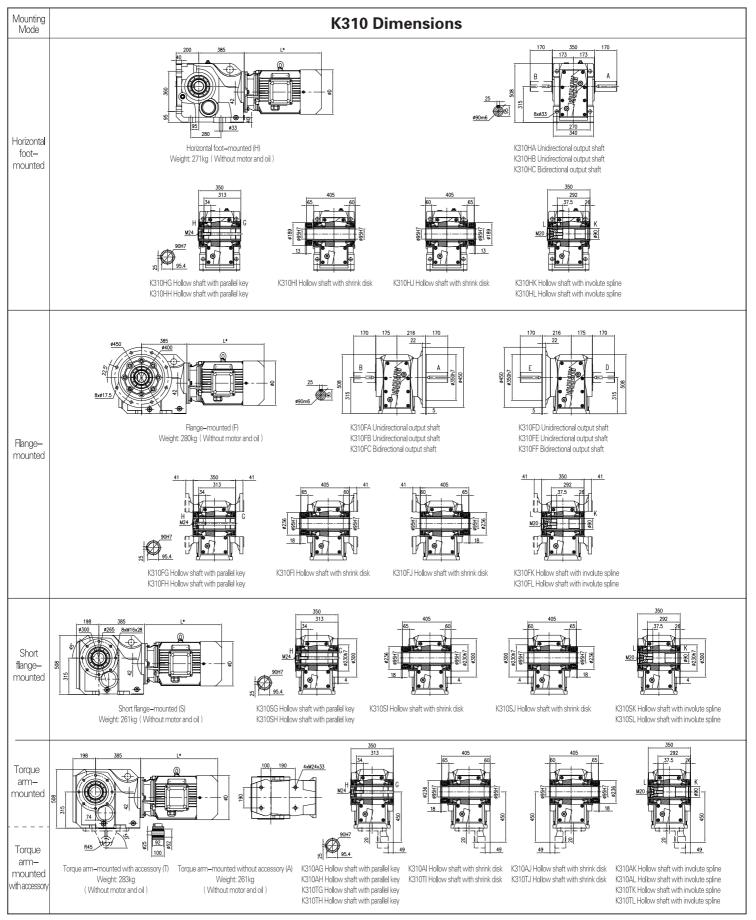




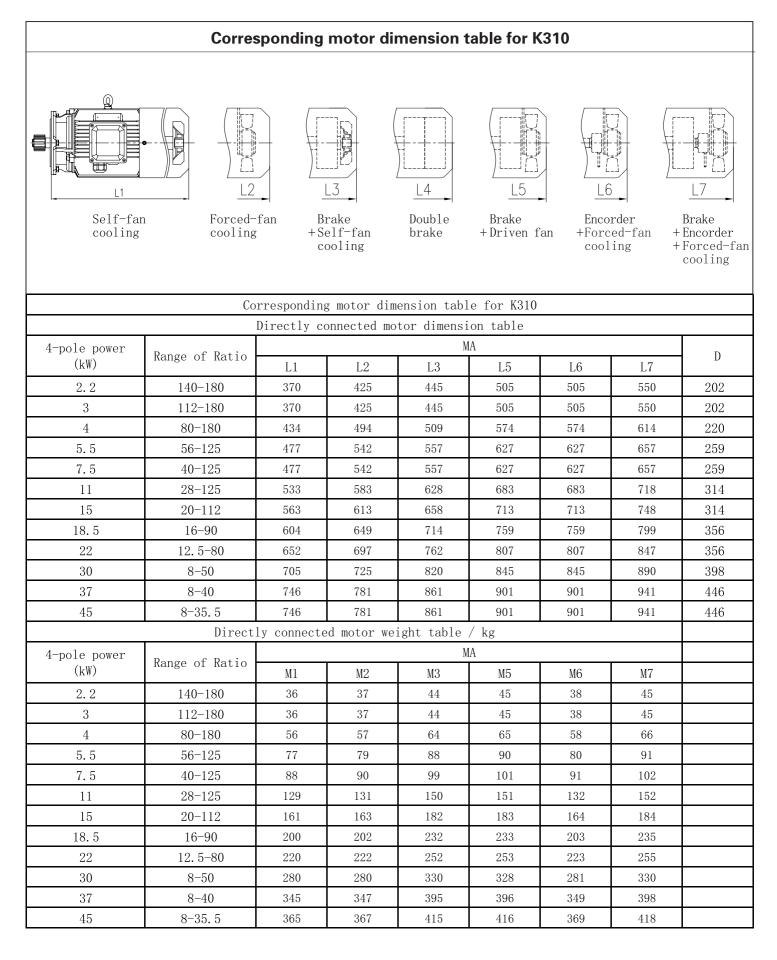
Note: Involute spline size DIN 5480 : m2 \times Z34 \times α 30 \times D70 \times 9H



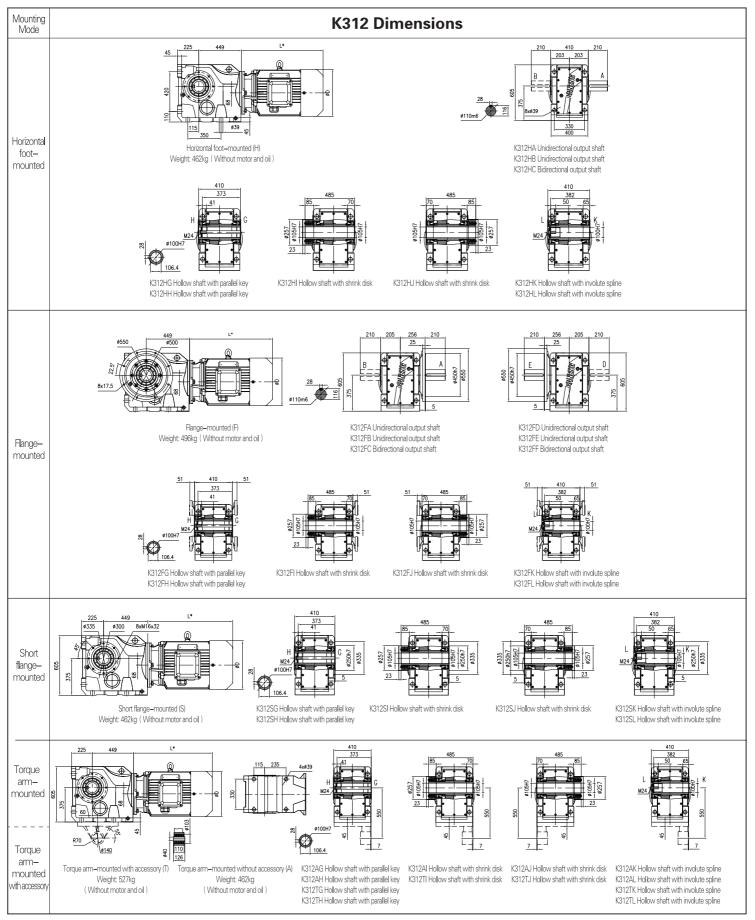




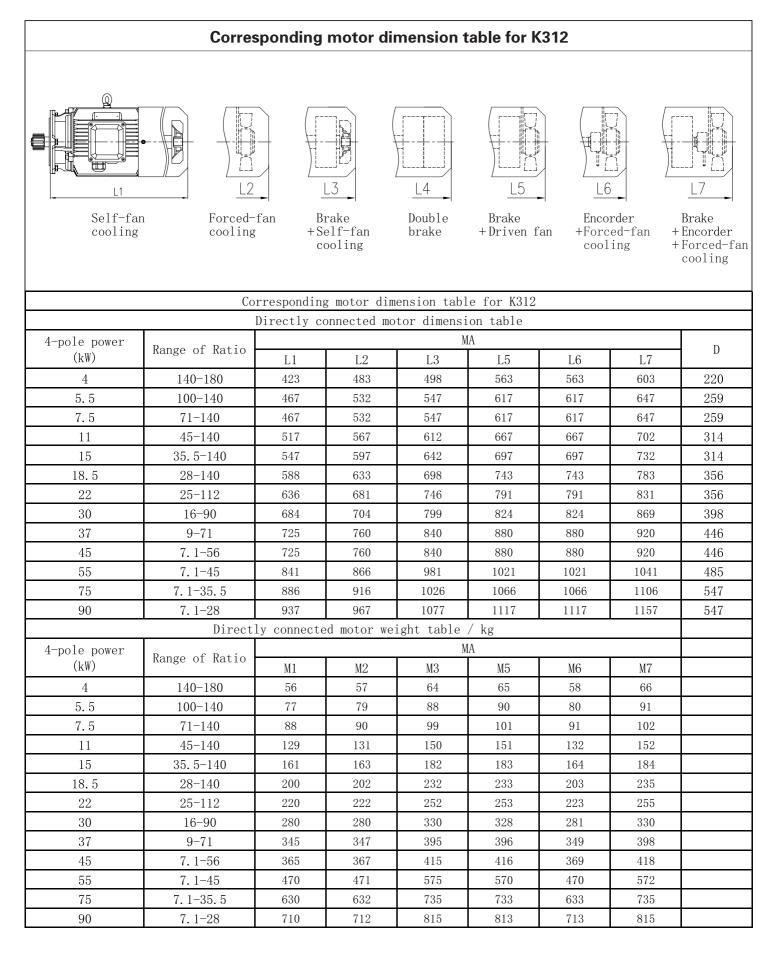
Note: Involute spline size DIN 5480 : m3 \times Z27 \times α 30 \times D85 \times 9H



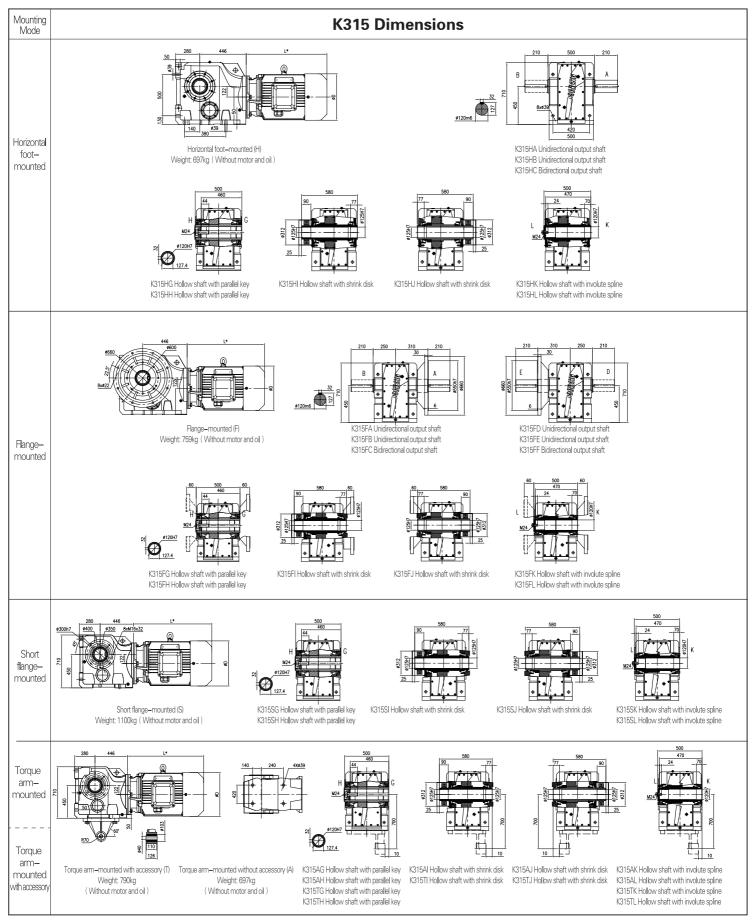




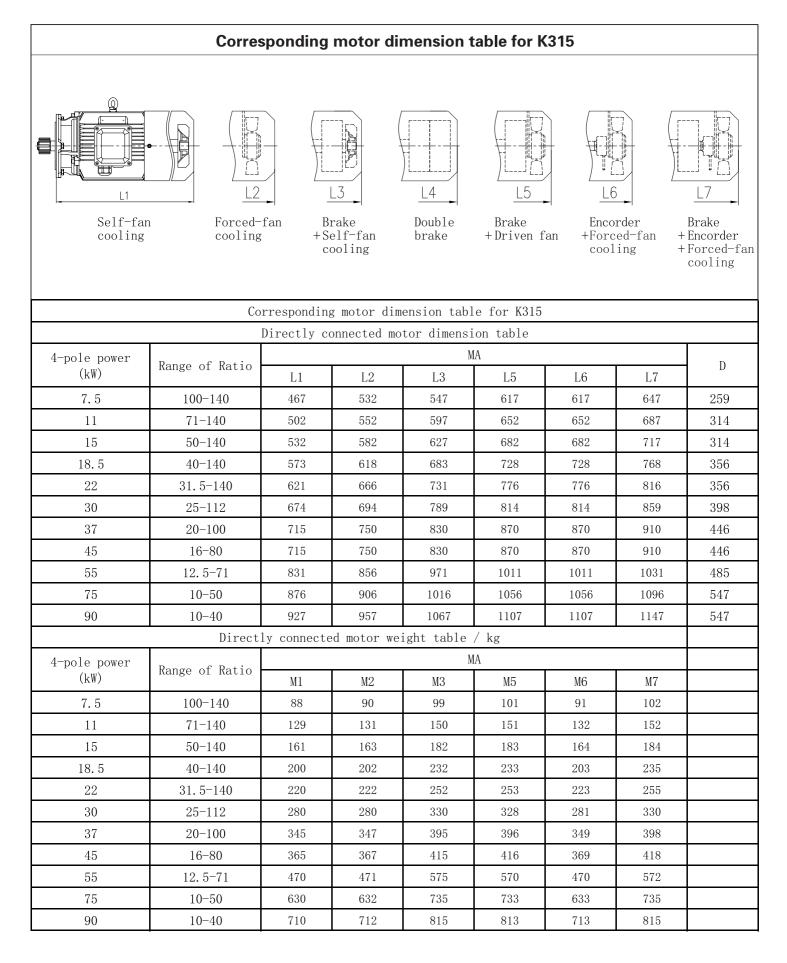
Note: Involute spline size DIN 5480 : m3 \times Z30 \times α 30 \times D95 \times 9H



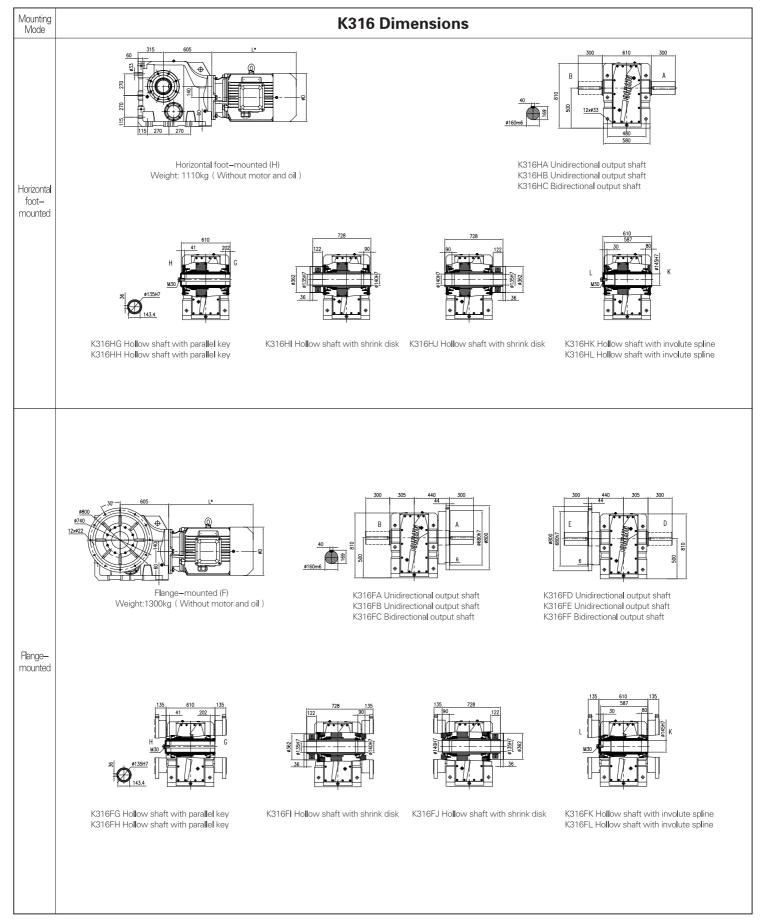


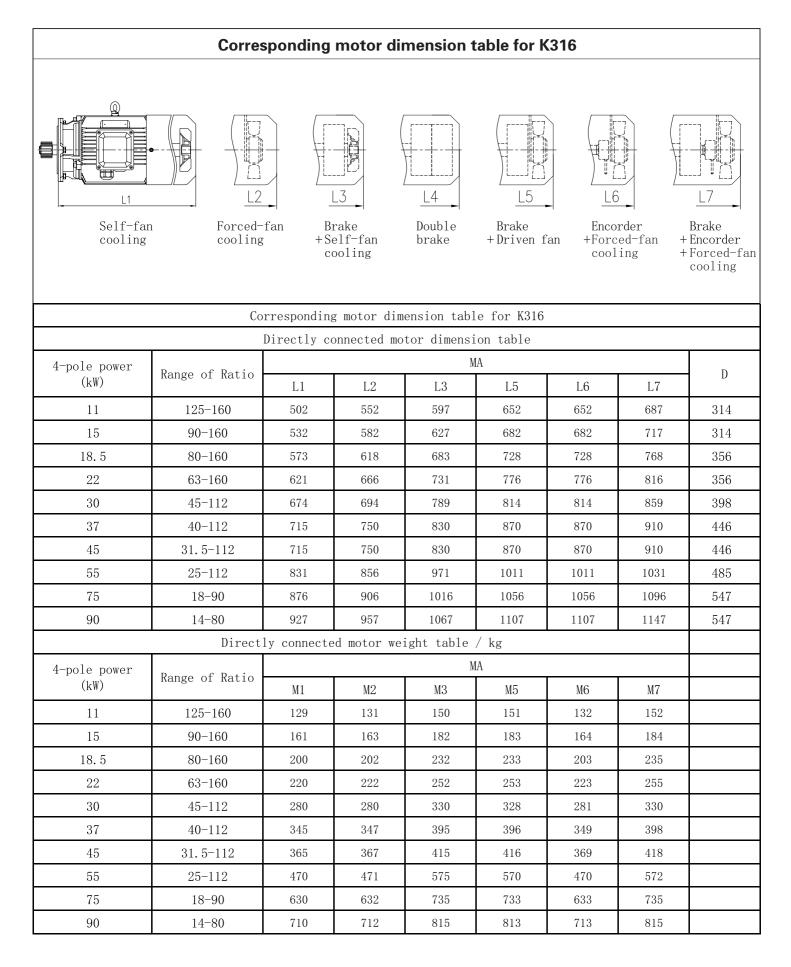


Note: Involute spline size DIN 5480 : m3 \times Z38 \times α 30 \times D120 \times 9H

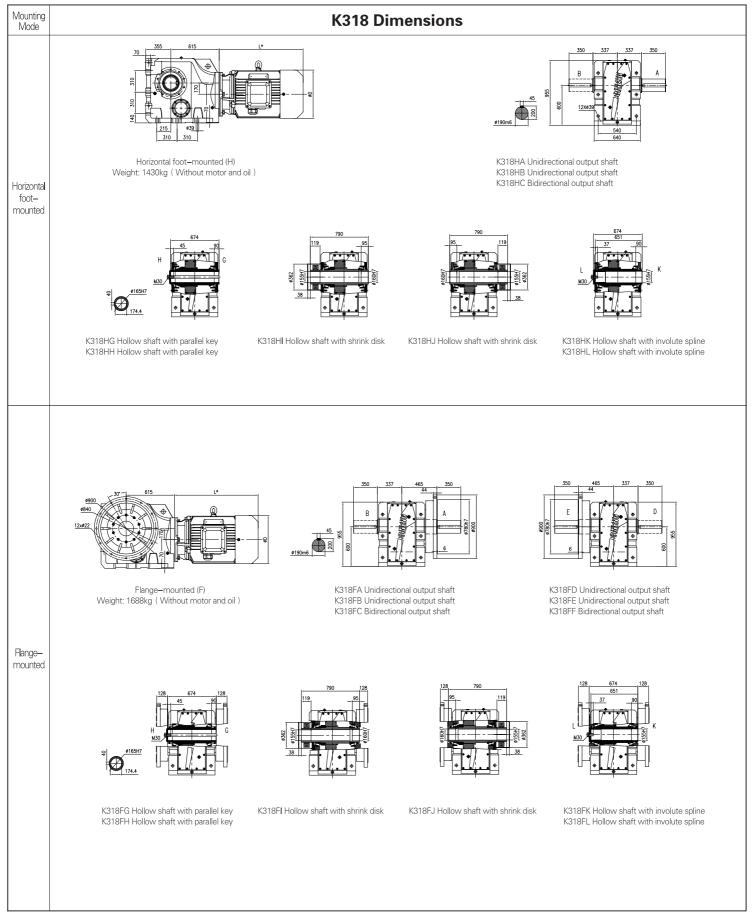




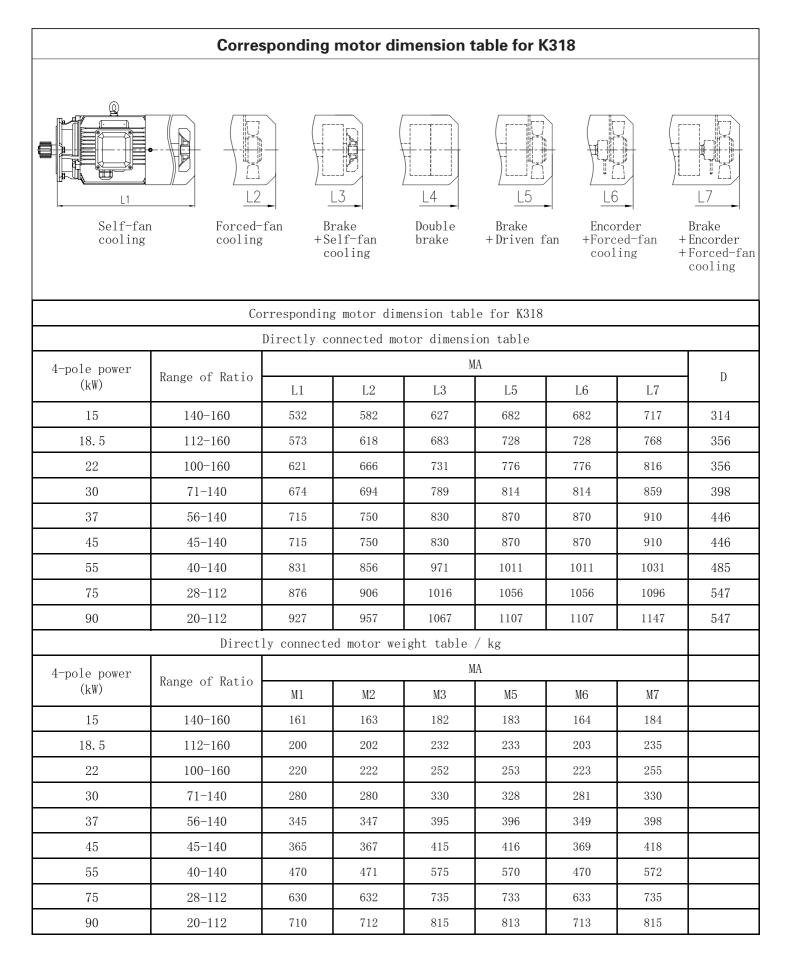








Note: Involute spline size DIN 5480 : m3 \times Z45 \times α 30 \times D140 \times 9H





7 Input Flange and Input Shaft7.1 K series dimensions of AP input flange

Г

ø <u>M</u> ((() A	11 P063-AP2	4 <u>5</u> . 4 <u>4XS1Xe1</u> 200		AP225-AP	315	<u>Xe1</u>						f1		
Size	Flange	Range of Ratio	e1	D1	N1	M1	P1	f1	b1	t1	L	S1	L2	Weight(kg)
	AP063	4-100	14	11H7	95H7	115	140	4	4	12.8	23	M8	59	4.8
K303	AP071	4-100	14	14H7	110H7	130	160	4	5	16.3	30	M8	59	4.8
	AP080	4-71	18	19H7	130H7	165	200	4	6	21.8	40	M10	74	7.6
	AP063	4-125	14	11H7	95H7	115	140	4	4	12.8	23	M8	61	5.1
	AP071	4-125	14	14H7	110H7	130	160	4	5	16.3	30	M8	61	5.1
K304 -	AP080	4-125	18	19H7	130H7	165	200	4	6	21.8	40	M10	76	8.6
1004	AP090	4-71	18	24H7	130H7	165	200	4	8	27.3	50	M10	81	9.2
	AP100	4-35.5	28	28H7	180H7	215	250	5	8	31.3	60	M12	191	14.1
	AP112	4-20	28	28H7	180H7	215	250	5	8	31.3	60	M12	191	14.1
	AP063	4-112	14	11H7	95H7	115	140	4	4	12.8	23	M8	61	5.1
	AP071	4-112	14	14H7	110H7	130	160	4	5	16.3	30	M8	61	5.1
K305	AP080	4-112	18	19H7	130H7	165	200	4	6	21.8	40	M10	76	8.6
	AP090	4-63	18	24H7	130H7	165	200	4	8	27.3	50	M10	81	9.2
	AP100	4-56	28	28H7	180H7	215	250	5	8	31.3	60	M12	191	14.1
	AP112	4-28	28	28H7	180H7	215	250	5	8	31.3	60	M12	191	14.1
	AP063	4-125	14	11H7	95H7	115	140	4	4	12.8	23	M8	61	5.1
	AP071	4-125	14	14H7	110H7	130	160	4	5	16.3	30	M8	61	5.1
K306	AP080	4-125	18	19H7	130H7	165	200	4	6	21.8	40	M10	76	8.6
	AP090	4-90	18	24H7	130H7	165	200	4	8	27.3	50	M10	81	9.2
	AP100	4-80	28	28H7	180H7	215	250	5	8	31.3	60	M12	191	14.1
	AP112 AP071	4-40 7.1-180	28 14	28H7 14H7	180H7 110H7	215 130	250 160	5 4	8 5	31.3 16.3	60 30	M12 M8	191 53	14.1 6.7
	AP080	7.1-180	14	19H7	130H7	165	200	4	6	21.8	40	M10	68	10.3
	AP090	7.1-112	18	24H7	130H7	165	200	4	8	27.3	50	M10	73	10.3
K307	AP100	7.1-112	28	28H7	180H7	215	250	5	8	31.3	60	M12	181	15.5
	AP112	7.1-80	28	28H7	180H7	215	250	5	8	31.3	60	M12	181	15.5
	AP132	7.1-50	28	38H7	230H7	265	300	5	10	41.3	80	M12	210	22.3
	AP080	90-180	18	19H7	130H7	165	200	4	6	21.8	40	M10	65	10.4
	AP090	7.1-160	18	24H7	130H7	165	200	4	8	27.3	50	M10	66	12.1
	AP100	7.1-160	28	28H7	180H7	215	250	5	8	31.3	60	M12	171	18.2
K308	AP112	7.1-140	28	28H7	180H7	215	250	5	8	31.3	60	M12	171	18.2
	AP132	7.1-80	28	38H7	230H7	265	300	5	10	41.3	80	M12	203	24.9
	AP160	7.1-45	40	42H7	250H7	300	350	6	12	45.3	110	M16	272	46.4
	AP180	7.1-28	40	48H7	250H7	300	350	6	14	51.8	110	M16	272	46.4

٦

	M1 AP063-AF	45. 4xs1xe1 2200	-(ØM1	Ť.	<u>1Xe1</u>						f1	øP1	t1 5
Size	Flange	Range of Ratio	e1	D1	N1	M1	P1	f1	b1	t1	L	S1	L2	Weight(kg)
	AP090	7.1-180	18	24H7	130H7	165	200	4	8	27.3	50	M10	61	14.7
	AP100	7.1-180	28	28H7	180H7	215	250	5	8	31.3	60	M12	172	21.5
K309	AP112	7.1-180	28	28H7	180H7	215	250	5	8	31.3	60	M12	172	21.5
	AP132	7.1-112	28	38H7	230H7	265	300	5	10	41.3	80	M12	202	28.3
	AP160	7.1-90	40	42H7	250H7	300	350	6	12	45.3	110	M16	270	49.9
	AP180	7.1-50	40	48H7	250H7	300	350	6	14	51.8	110	M16	270	49.9
	AP200	7.1-28	40	55H7	300H7	350	400	6	16	59.3	110	M16	327	72.8
	AP100	8-180	28	28H7	180H7	215	250	5	8	31.3	60	M12	162	25.6
	AP112	8-180	28	28H7	180H7	215	250	5	8	31.3	60	M12	162	25.6
V910	AP132	8-125	28	38H7	230H7	265	300	5	10	41.3	80	M12	189	33.7
K310	AP160	8-125	40	42H7	250H7	300	350	6	12	45.3	110	M16	257	52.3
	AP180	8-90	40	48H7	250H7	300	350	6	14	51.8	110	M16	257	52.3
	AP200 AP225	8-50	40 30	55H7	300H7 350H7	350	400 450	6 6	16 18	59.3	110 140	M16	327 354	77.4 85.1
	AF223 AP132	8-40 7.1-140	28	60H7 38H7	230H7	400 265	450 300	5	10	64.4 41.3	80	M16 M12	175	46.4
	AP160	7.1-140	40	42H7	250H7	300	350	6	12	45.3	110	M12 M16	243	66.9
	AP180	7.1-140	40	48H7	250H7	300	350	6	14	51.8	110	M16	243	66.9
K312	AP200	7.1-90	40	55H7	300H7	350	400	6	16	59.3	110	M16	316	89.8
	AP225	7.1-71	30	60H7	350H7	400	450	6	18	64.4	140	M16	343	97.5
	AP250	7.1-45	32	65H7	450H7	500	550	7	18	69.4	140	M16	361	131.3
	AP280	7.1-35.5	32	75H7	450H7	500	550	7	20	79.9	140	M16	361	131.3
	AP160	10-140	40	42H7	250H7	300	350	6	12	45.3	110	M16	233	90.9
	AP180	10-140	40	48H7	250H7	300	350	6	14	51.8	110	M16	233	90.9
	AP200	10-112	40	55H7	300H7	350	400	6	16	59.3	110	M16	298	109.4
K315	AP225	10-100	30	60H7	350H7	400	450	6	18	64.4	140	M16	325	117.1
	AP250	10-71	32	65H7	450H7	500	550	7	18	69.4	140	M16	343	147.8
	AP280	10-50	32	75H7	450H7	500	550	7	20	79.9	140	M16	343	147.8
	AP315	10-31.5	35	80H7	550H7	600	660	7	22	85.4	170	M20	447	262.5
	AP160	10-160	40	42H7	250H7	300	350	6	12	45.3	110	M16	233	90.9
	AP180	10-160	40	48H7	250H7	300	350	6	14	51.8	110	M16	233	90.9
WO 1 7	AP200	10-112	40	55H7	300H7	350	400	6	16	59.3	110	M16	298	109.4
K316	AP225	10-112	30	60H7	350H7	400	450	6	18	64.4	140	M16	325	117.1
	AP250	10-112	32	65H7	450H7	500	550	7	18	69.4	140	M16	343	147.8
	AP280	10-90	32	75H7	450H7	500	550	7	20	79.9	140	M16 M20	343	147.8
	AP315	10-63 71-160	35 40	80H7 42H7	550H7 250H7	<u>600</u> 300	660 350	7 6	22 12	85.4 45.3	170	M20 M16	447 233	262.5 90.9
	AP160 AP180	71-160	40	42H7 48H7	250H7 250H7	300 300	350	6	12	45.3 51.8	110 110	M16 M16	233	90.9
	AP180 AP200	10-140	40	48117 55H7	300H7	350	400	6	14	59.3	110	M16	233	109.4
K318	AP225	10-140	30	60H7	350H7	400	450	6	18	64.4	140	M16	325	117.1
	AP250	10-140	32	65H7	450H7	500	550	7	18	69.4	140	M16	343	147.8
-	AP280	10-112	32	75H7	450H7	500	550	7	20	79.9	140	M16	343	147.8
	AP315	10-100	35	80H7	550H7	600	660	7	22	85.4	170	M20	447	262.5

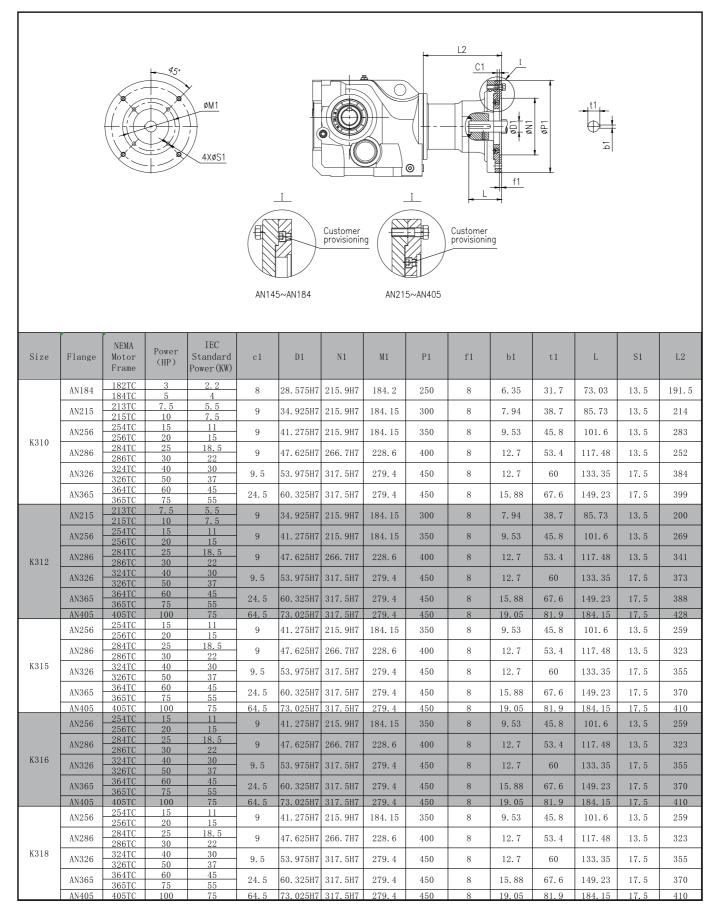
Г



7.2 K series dimensions of AN input flange

			45°	ØM1 4XØS1		I 5~AN184	Customer	g	© 1 5~AN405	L2 C1 Customer provisionin	ng	ldø			
Size	Flange	NEMA Motor Frame	Power (HP)	IEC Standard Power(KW)	c1	D1	N1	M1	P1	f1	b1	t1	L	S1	L2
K303	AN145	143TC 145TC	1/1.5 2	0.75/1.1 1.5	6	22. 225H7	114.3H7	149.2	200	5	4.76	24.7	58.04	11	92
	AN145	143TC 145TC	1/1.5 2	0.75/1.1 1.5	6	22. 225H7	114.3H7	149.2	200	5	4.76	24.7	58.04	11	94
K304	AN184	182TC 184TC	3	2.2	8	28.575H7	215.9H7	184.2	250	8	6.35	31.7	73.03	13.5	220.5
	AN145	143TC 145TC	1/1.5 2	0.75/1.1	6	22. 225H7	114. 3H7	149.2	200	5	4.76	24.7	58.04	11	94
K305	AN184	143TC 182TC 184TC	3	2.2	8	28.575H7	215.9H7	184.2	250	8	6.35	31.7	73.03	13.5	220.5
	AN145	143TC	1/1.5	0.75/1.1	6	22. 225H7	114. 3H7	149.2	200	5	4.76	24.7	58.04	11	94
K306	AN184	145TC 182TC	2 3	1.5 2.2	8	28.575H7	215.9H7	184.2	250	8	6.35	31.7	73.03	13.5	220.5
	AN215	184TC 213TC	5 7.5	4 5.5	9	34.925H7		184.15	300	8	7.94	38.7	85.73	13.5	245
	AN145	215TC 143TC	10 1/1.5	7.5 0.75/1.1	6	22. 225H7		149.2	200	5	4.76	24. 7	58.04	10.0	86
K307	AN143	145TC 182TC	2 3	1.5 2.2	8	22. 225H7 28. 575H7		184.2	250	8	6.35	31.7	73.03	13.5	210. 5
N907		184TC 213TC	5 7.5	4 5.5											
	AN215	215TC 143TC	10 1/1.5	7.5 0.75/1.1	9	34.925H7		184.15	300	8	7.94	38.7	85.73	13.5	235
	AN145	145TC	2	1.5	6	22.225H7	114. 3H7	149.2	200	5	4.76	24.7	58.04	11	83
K308	AN184	182TC 184TC	3	2.2	8	28.575H7	215.9H7	184.2	250	8	6.35	31.7	73.03	13.5	200.5
	AN215	213TC 215TC	7.5 10	5.5 7.5	9	34.925H7	215.9H7	184.15	300	8	7.94	38.7	85.73	13.5	228
	AN256	254TC 256TC	15 20	11 15	9	41.275H7	215.9H7	184.15	350	8	9.53	45.8	101.6	13.5	297
	AN184	182TC 184TC	3 5	2.2 4	8	28.575H7	215.9H7	184.2	250	8	6.35	31.7	73.03	13.5	201.5
	AN215	213TC 215TC	7.5 10	5.5 7.5	9	34.925H7	215.9H7	184.15	300	8	7.94	38.7	85.73	13.5	227
K309	AN256	254TC 256TC	15 20	11 15	9	41.275H7	215.9H7	184.15	350	8	9.53	45.8	101.6	13.5	296
	AN286	284TC	25	18.5	9	47.625H7	266. 7H7	228.6	400	8	12.7	53.4	117.48	13.5	352
		286TC	30	22											







7.3 F series dimensions of AE input shaft

					ød1				
Size	Input Shaft	Range of Power	Range of Ratio	d1	E1	L1	b1	t1	Weight (kg)
K303	AE200	0.12-0.75kW	4-100	19k6	40	117	6	21.5	2.5
	AE200	0.12-0.75kW	4-125	19k6	40	119	6	21.5	3.4
K304	AE300	1.1-4kW	4-50	28k6	60	175	8	31	6.1
KOOF	AE200	0.12-0.75kW	4-112	19k6	40	119	6	21.5	3.4
K305 -	AE300	1.1-4kW	4-63	28k6	60	175	8	31	6.1
Vaac	AE200	0.12-0.75kW	4-125	19k6	40	119	6	21.5	3.4
K306	AE300	1.1-4kW	4-90	28k6	60	175	8	31	6.1
	AE200	0.12-0.75kW	7.1-180	19k6	40	111	6	21.5	4.9
K307	AE300	1.1-4kW	7.1-112	28k6	60	165	8	31	7.5
	AE400	5.5-7.5kW	7.1-40	38k6	80	211	10	41	10.5
	AE200	0.12-0.75kW	90-180	19k6	40	108	6	21.5	7.2
K308	AE300	1.1-4kW	7.1-160	28k6	60	155	8	31	10.2
V200	AE400	5.5-11kW	7.1-71	38k6	80	204	10	41	13.1
	AE500	15-22kW	7.1-35.5	42k6	110	266	12	45	23.3
	AE300	1.1-4kW	7.1-180	28k6	60	156	8	31	10.2
K309	AE400	5.5-11k₩	7.1-112	38k6	80	203	10	41	13.1
K303	AE500	15-22kW	7.1-63	42k6	110	265	12	45	23.3
	AE600	30-45KW	7.1-28	48k6	110	309	14	51.5	40.9
	AE300	1.1-4kW	8-180	28k6	60	146	8	31	17.6
K310	AE400	5.5-11kW	8-125	38k6	80	190	10	41	21.9
NOTO	AE500	15-22kW	8-112	42k6	110	252	12	45	29.2
	AE600	30-45KW	8-50	48k6	110	309	14	51.5	45.5
	AE400	5.5-11kW	7.1-140	38k6	80	176	10	41	34.6
	AE500	15-22kW	7.1-140	42k6	110	238	12	45	43.8
K312	AE600	30-45KW	7.1-90	48k6	110	298	14	51.5	57.9
	AE700	55-90KW	7.1-45	55m6	110	297	16	59	64.6
	AE800	110-200KW	7.1-25	70m6	140	377	20	74.5	87.8
	AE500	15-22KW	10-140	42k6	110	228	12	45	67.8
K315	AE600	30-45KW	10-112	48k6	110	280	14	51.5	77.5
	AE700	55-90KW	10-71	55m6	110	279	16	59	81.1
	AE800	110-200KW	10-31.5	70m6	140	361	20	74.5	104.8
	AE500	15-22KW	10-160	42k6	110	228	12	45	67.8
K316	AE600	30-45KW	10-112	48k6	110	280	14	51.5	77.5
	AE700	55-90KW	10-112	55m6	110	279	16	59	81.1
	AE800	110-200KW	10-63	70m6	140	361	20	74.5	104.8
	AE500	15-22KW	71-160	42k6	110	228	12	45	67.8
K318	AE600	30-45KW	10-140	48k6	110	280	14	51.5	77.5
	AE700	55-90KW	10-140	55m6	110	279	16	59	81.1
	AE800	110-200KW	10-100	70m6	140	361	20	74.5	104.8

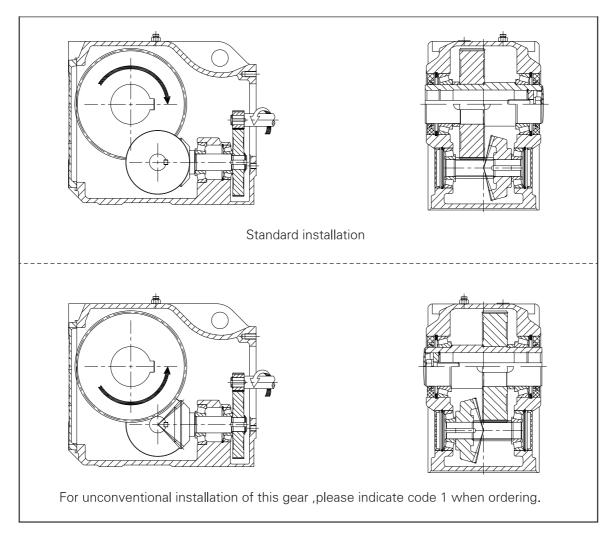


8 Combi-type Dimensions

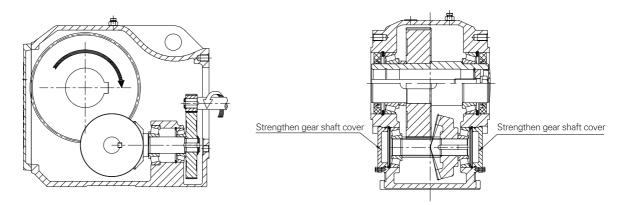
Туре	K303/C201 K303/C301	K304/C203 K304/C303	K305/C203 K305/C303	K306/C203 K306/C303	K307/C203 K307/C303	K308/C205 K308/C305	K309/C205 K309/C305	K310/C207 K310/C307				
L	134	170	170	170	162	182	183	226				
Range of Motor Power (kW)	0. 12-0. 25	0. 12-0. 55	0. 12-0. 75	0. 12-1. 1	0. 12- 2. 2	0. 12- 4	0. 12- 4	0.12-7.5				
Туре	K312/C207 K312/C307	K312/C208	K315/C209 K315/C309	K315/C210	K316/C209 K316/C309	K316/C210	K318/C209 K318/C309	K318/C210				
L	226	258	321	361	321	361	321	361				
Range of Motor Power (kW)	0. 12-7. 5	7. 5–18. 5	0.12-11	11-22	0.37-22	22-45	0.55-30	30-45				



9 Accessories and Specific Configuration 9.1 Unconventional installation of gear(Code 1)



9.2 Strengthen gear shaft cover (Size:K308F/S/A/T~K315F/S/A/T, code 2)



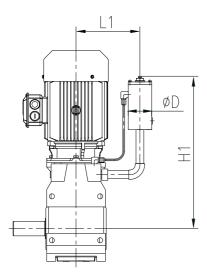
Note: The recommended applications would be load impactive occasions, e.g.gantry crane long travel mechanism etc.

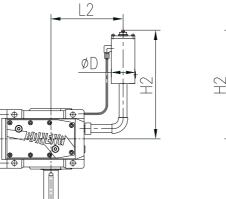


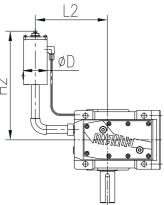
9.3 Oil compensating tank(Code 6)

Oil compensating tank lubrication is recommended for gearmotor under working conditions below:

1.Oil compensating tank is recommended for gearmotors with D4 installation position and long duration continuous operation; 2.Oil compensating tank has been equipped for gearmotors with D5 or D6 installation position before delivery.







Mounting Position: D4

Mounting Position: D5

Mounting Position: D6

规格(mm)	D	L1	H1	L2	H2
K303	42	100	315	170	165
K304	42	115	340	175	170
K305	42	120	345	190	165
K306	42	120	345	200	170
K307	80	160	520	290	270
K308	80	175	585	315	275
K309	80	200	595	340	290
K310	120	270	750	405	405
K312	120	305	810	440	410
K315	120	325	800	470	430
K316	120	340	945	520	435
K318	120	365	945	565	455



10 Motor Rainproof Cover Dimensions

										- Oø			
Frame Size	H63	H71	H80	H90	H100	H112	H132	H160	H180	H200	H225	H250	H280
D	124	139	159	176	199	220	259	314	356	398	446	485	547
Н	25	30	30	35	40	40	40	60	60	70	70	80	80



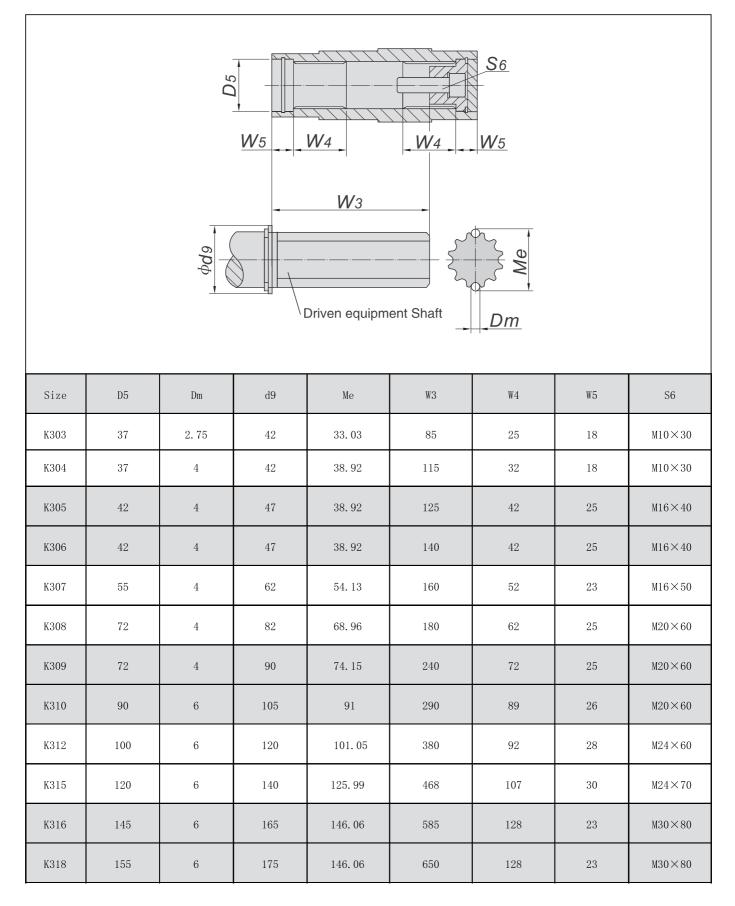
11 Recommended Dimensions for Driven Equipment Shaft

11.1 Shrink disk

			Bolt	<u>W1</u>		L6		<u>W2</u>	<u>403</u>			
			$\phi d4$		<u>L7</u>	ven equip	<u></u>		φ <i>d5</i>			
Size	D2	D3	d4	d5	L6	L7	L8	W1	W2	Туре	Bolt	Number
К303	30H7	30H7	30h6	30h6	146	35	25	30	20	SP2-44×80	M6	0.6
K304	35H7	35H7	35h6	35h6	177	35	25	30	20	SP2-44×80	M6	0.6
K305	40H7	40H7	40h6	40h6	195	40	30	35	25	SP2-50×90	M6	0.8
К306	40H7	40H7	40h6	40h6	208	43	25	38	20	SP2-50×90	M6	0.8
K307	50H7	50H7	50h6	50h6	241	41	35	36	30	SP2-62×110	M6	1.3
K308	65H7	65H7	65h6	65h6	281	46	45	41	40	SP2-80×145	M8	1.9
K309	75H7	75H7	75h6	75h6	345	60	55	55	50	SP2-90×155	M8	3. 3
K310	95H7	95H7	95h6	95h6	405	75	70	65	60	SP2-110×185	M10	5.9
K312	105H7	105H7	105h6	105h6	485	95	80	85	70	SP2-140×230	M12	10
K315	125H7	125H7	125h6	125h6	580	100	87	90	77	SP2-155×263	M12	15
K316	135H7	140H7	135h6	140h6	728	130	100	122	90	SP2-175×300	M16	22
K318	155H7	160H7	155h6	160h6	790	130	105	119	95	SP2-195×350	M16	41

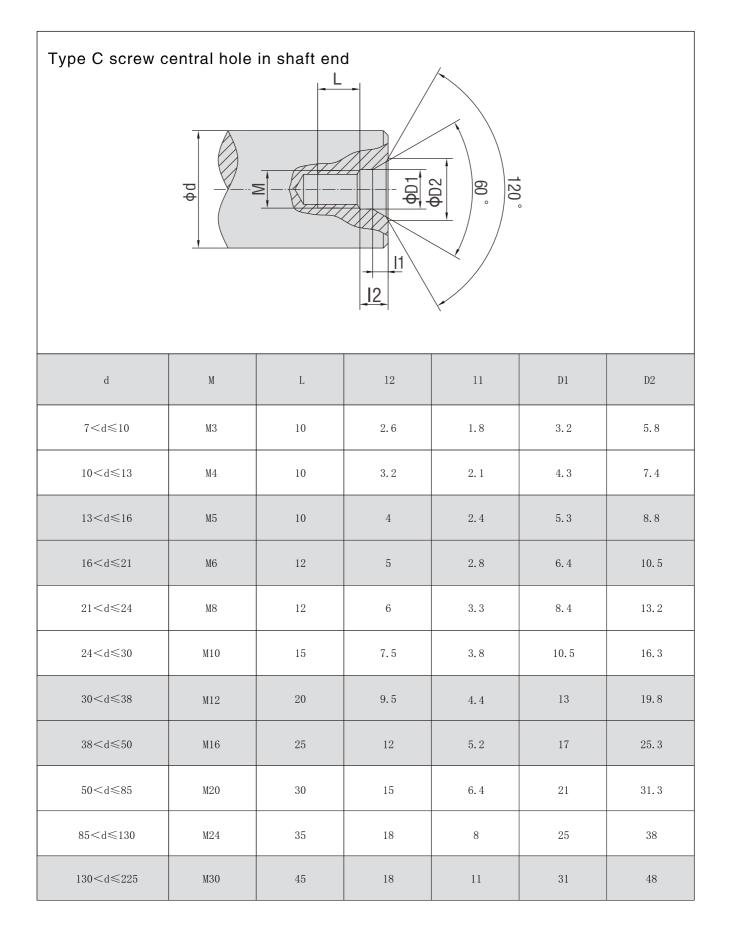


11.2 Involute spline





12 Shaft End Centre Hole





13 Dimension of Parallel Key and Keyway

d d d d d d d d d d										
d	b	h	t1	$d + t_2$						
8 <d≤10< td=""><td>3</td><td>3</td><td>1.8</td><td>d + 1.4</td></d≤10<>	3	3	1.8	d + 1.4						
10 <d≤12< td=""><td>4</td><td>4</td><td>2.5</td><td>d + 1.8</td></d≤12<>	4	4	2.5	d + 1.8						
12≤d≤17	5	5	3	d + 2.3						
17 <d≤22< td=""><td>6</td><td>6</td><td>3.5</td><td>d + 2.8</td></d≤22<>	6	6	3.5	d + 2.8						
22≤d≤30	8	7	4	d + 3.3						
30 <d≤38< td=""><td>10</td><td>8</td><td>5</td><td>d + 3.3</td></d≤38<>	10	8	5	d + 3.3						
38 <d≪44< td=""><td>12</td><td>8</td><td>5</td><td>d + 3.3</td></d≪44<>	12	8	5	d + 3.3						
44 <d≪50< td=""><td>14</td><td>9</td><td>5.5</td><td>d + 3.8</td></d≪50<>	14	9	5.5	d + 3.8						
50 <d≤58< td=""><td>16</td><td>10</td><td>6</td><td>d + 4.3</td></d≤58<>	16	10	6	d + 4.3						
58≤d≪65	18	11	7	d + 4.4						
65 <d≤75< td=""><td>20</td><td>12</td><td>7.5</td><td>d + 4.9</td></d≤75<>	20	12	7.5	d + 4.9						
75 <d≤85< td=""><td>22</td><td>14</td><td>9</td><td>d + 5.4</td></d≤85<>	22	14	9	d + 5.4						
85 <d≪95< td=""><td>25</td><td>14</td><td>9</td><td>d + 5.4</td></d≪95<>	25	14	9	d + 5.4						
95 <d≤110< td=""><td>28</td><td>16</td><td>10</td><td>d + 6.4</td></d≤110<>	28	16	10	d + 6.4						
110 <d≤130< td=""><td>32</td><td>18</td><td>11</td><td>d + 7.4</td></d≤130<>	32	18	11	d + 7.4						
130 <d≤150< td=""><td>36</td><td>20</td><td>12</td><td>d + 8.4</td></d≤150<>	36	20	12	d + 8.4						
150 <d≤170< td=""><td>40</td><td>22</td><td>13</td><td>d + 9.4</td></d≤170<>	40	22	13	d + 9.4						
170 <d≤200< td=""><td>45</td><td>25</td><td>15</td><td>d + 10.4</td></d≤200<>	45	25	15	d + 10.4						
200 <d≤230< td=""><td>50</td><td>28</td><td>17</td><td>d + 11.4</td></d≤230<>	50	28	17	d + 11.4						
230 <d≤260< td=""><td>56</td><td>32</td><td>20</td><td>d + 12.4</td></d≤260<>	56	32	20	d + 12.4						



14 Oil (L)

Mounting position Size	D1	D2	D3	D4	D5	D6
K303	0.5	1.1	1.1	1.5	1	1
K304	0.8	1.3	1.7	2.2	1.6	1.6
K305	1	1.9	2.3	3	2.2	2.2
K306	1.1	2.4	2.8	3.6	2.7	2.7
K307	2.2	4.1	4.6	6	4.5	4.5
K308	3. 7	8.2	9	11.9	8.4	8.4
K309	7	14.7	17.3	21.5	15.7	16.5
K310	10	22	26	35	25	25
K312	21	41.5	46	55	41	41
K315	31	66	69	92	62	62
K316	35	100	100	125	85	85
K318	60	170	170	205	130	130

Along with the technology advancedet.,the product of the manual of Boneng will be changed,please forgive.







Distributors for Australia & New Zealand

24/22-30 Northumberland Road Caringbah NSW 2229 Australia Phone: (02) 9524 4782

sales@motiontech.com.au www.motiontech.com.au © 08/08/2024